

(Fig. 6-46). With all parts seated, step end of gauge should be at least flush with gasket face of head, but should not project past the step on the gauge.

b. If gauge projects too far, indicating that the valve stem is too long, grind the tip of the valve stem as necessary to make the gauge index properly.

CAUTION: When grinding valve stem be very careful not to overheat it. Overheating will soften the hardened stem causing rapid wear.

FITTING VALVE STEMS TO GUIDES

Correct valve stem clearance for valve guides is .0016" to .0033" for the intake valve and .0021" to .0038" for the exhaust valve.

Valves with oversize stems are available in .001", .003" and .005" larger than standard. The same valve stem to guide clearance applies for oversize stems.

Oversize reamers are required to enlarge valve guide holes to fit the oversize stems. When the reamer is turned through the valve guide it will size the hole to fit the valve stem according to the above limits.

Carefully ream the valve guide using Valve Guide

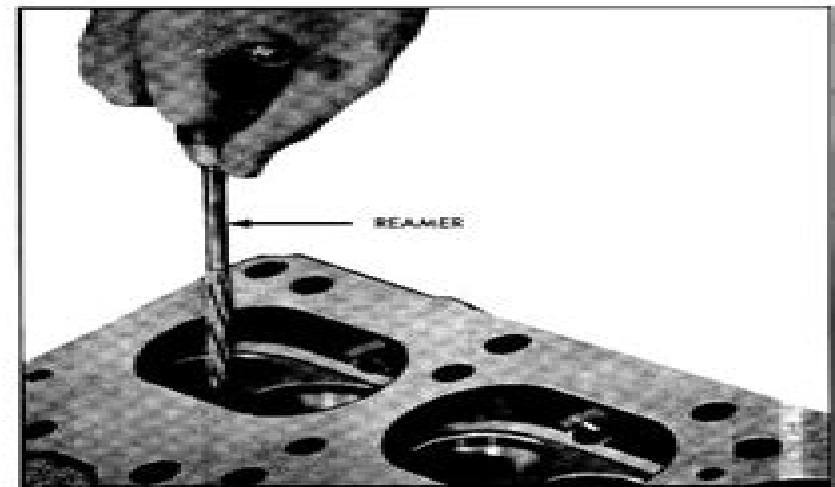


Fig. 6-47 Fitting Valve Stems to Guide

Reamer J-5830-1 for .003" oversize stems and Valve Guide Reamer J-5621 for .005" oversize stems (Fig. 6-47). For best results when installing .005" oversize valve stem use the .003" oversize reamer first and then ream to .005" oversize. Always reface the valve and valve seat after reaming valve guide. **NOTE:** Valves are marked .001, .003 or .005 with colored ink.

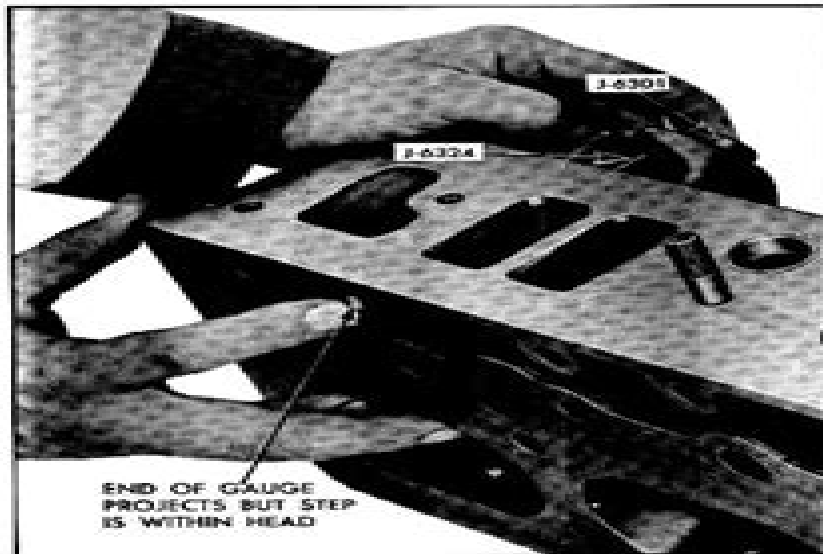


Fig. 6-46 Checking Length of Valve Stem

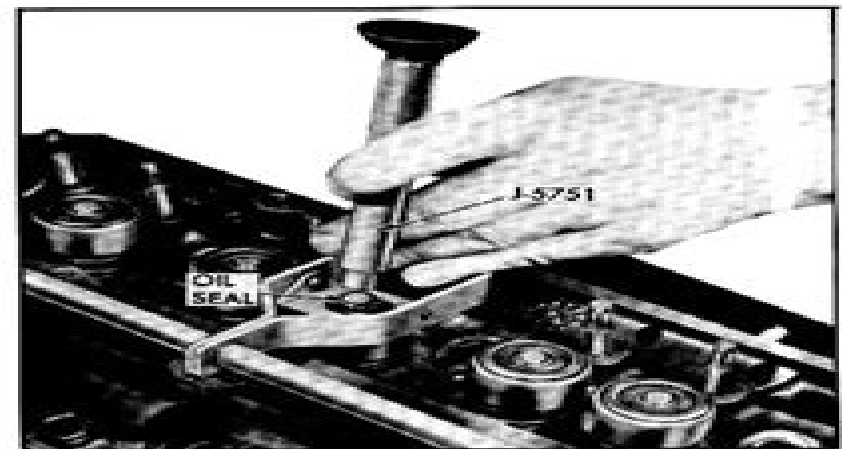


Fig. 6-48 Installing Valve Stem Seal

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web aug 5 2022 the answer is yes its because the uml diagrams are the visual designs or the blueprint of the system structure and behavior structural diagrams helps in building the structure of bank management system while the behavioral diagrams in uml helps in determining its behavior towards the user data inputs and producing an output

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web sep 30 2022 the bank management system use case diagram is used to show the processes involved when users invoke the software it depicts the structure of the system behavior additionally the diagram consists of processes use cases and users or actors it uses defined symbols to describe the overall flow of the system

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web sep 6 2021 the use case diagram is a uml diagram where the each use case specifies the behaviour expected from software from the perspective of end user and relation as well as provides brief overview for different components concerning interaction between use case actors and systems