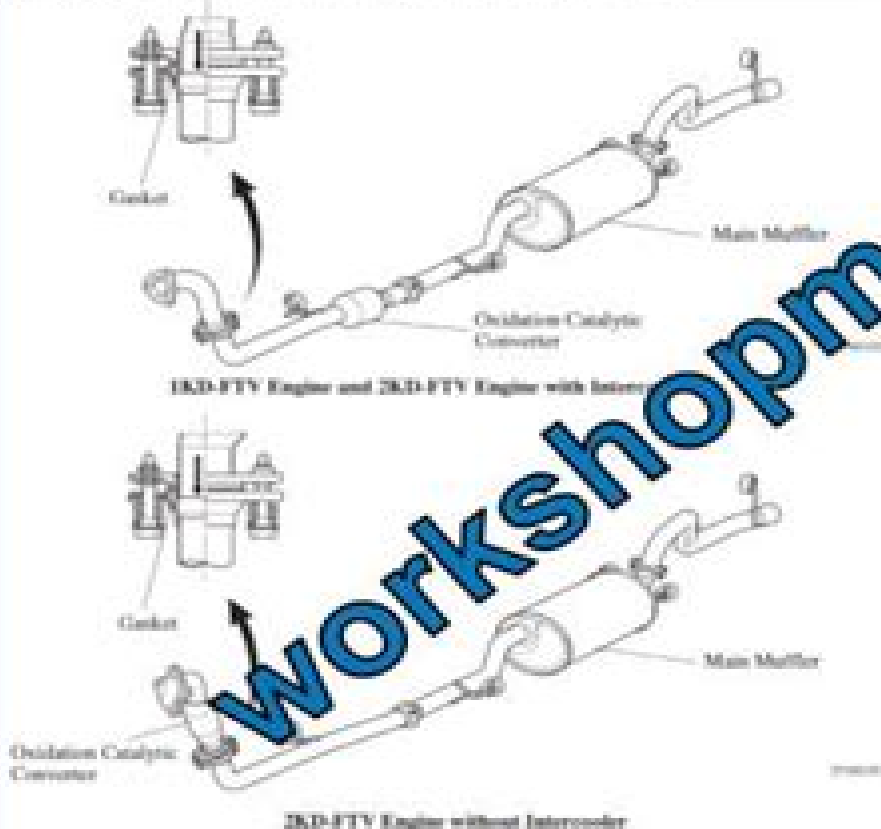


Toyota Hilux Workshop Manual

- A stainless steel exhaust pipe is used for weight reduction and rust resistance.
- A ball joint is used to join the exhaust front pipe and exhaust manifold. As a result, a simple and reliable construction for reducing vibration has been realized.
- The oxidation catalytic converter is used to clean the exhaust gas particulates, HC and CO. The table below describes the location of the converter (where equipped), in accordance with the engine type and exhaust emission regulation compliance.

Emission Regulation	EURO III or Tier 1		EURO I or Non-Compliance
Engine Type	1KD-FTV 2KD-FTV High Version (with Intercooler)	2KD-FTV 2KD-FTV High Version (without Intercooler)	All
Location of Oxidation Catalytic Converter	Integrated with Front Exhaust Pipe	Below Exhaust Manifold	—



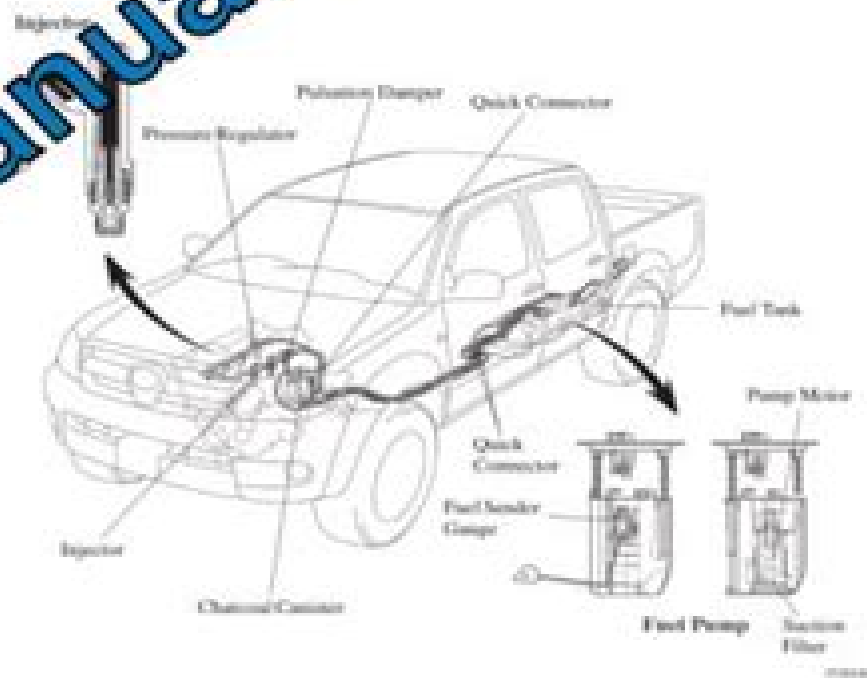
ENGINE - 1GR-FE ENGINE

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FUEL SYSTEM

General

Fuel delivery pipe made of plastic has been adopted. A compact 12-hole type fuel injector has been adopted. A common rail system for atomization of fuel. Fuel tank made of plastic has been adopted. The fuel tank is coated with polyethylene layers on the inner and outer surfaces to prevent the permeation of fuel. For details, refer to the 1GR-FE and 2GR-FE Engines and Fuel System Section on page 1G-25. A compact and lightweight fuel filter with fuel sender gauge has been adopted. A quick connector is used to connect the fuel delivery pipe with the fuel hose for excellent serviceability.



Toyota 1tr Workshop Manual

John Harold Haynes, Peter Ward

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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1. Understanding the eBook Toyota 1tr Workshop Manual
 - The Rise of Digital Reading Toyota 1tr Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 1tr Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 1tr Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 1tr Workshop Manual
 - Personalized Recommendations
 - Toyota 1tr Workshop Manual User Reviews and Ratings
 - Toyota 1tr Workshop Manual and Bestseller Lists

-
5. Accessing Toyota 1tr Workshop Manual Free and Paid eBooks
 - Toyota 1tr Workshop Manual Public Domain eBooks
 - Toyota 1tr Workshop Manual eBook Subscription Services
 - Toyota 1tr Workshop Manual Budget-Friendly Options
 6. Navigating Toyota 1tr Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 1tr Workshop Manual Compatibility with Devices
 - Toyota 1tr Workshop Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 1tr Workshop Manual
 - Highlighting and Note-Taking Toyota 1tr Workshop Manual
 - Interactive Elements Toyota 1tr Workshop Manual
 8. Staying Engaged with Toyota 1tr Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 1tr Workshop Manual
 9. Balancing eBooks and Physical Books Toyota 1tr Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 1tr Workshop Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Toyota 1tr Workshop Manual
 - Setting Reading Goals Toyota 1tr Workshop Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Toyota 1tr Workshop Manual
 - Fact-Checking eBook Content of Toyota 1tr Workshop Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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