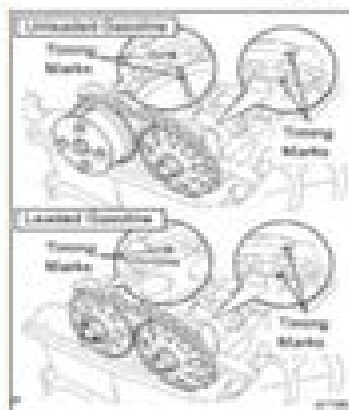


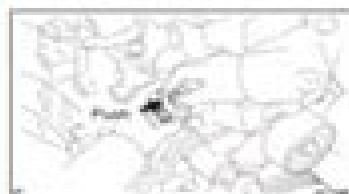
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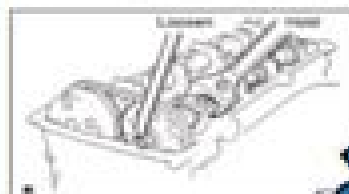


- (d) Check that each timing mark of the camshaft timing gear is aligned with each timing mark located on the No. 1 and No. 2 bearing caps as shown in the illustration. If not, turn the crankshaft 1 revolution (360°) and align the marks as above.



## 8. REMOVE CHAIN TENSIONER ASSY NO.1

- (a) Remove the 2 nuts, then remove the chain tensioner. It is gasketed.  
**NOTICE:**  
Do not turn the crankshaft.



## 9. REMOVE NO.2 CAM

- (a) Hold the No. 2 camshaft with a wrench on the hexagonal side.  
**NOTICE:**  
Be careful not to damage the cylinder head and valve lifter with the wrench.



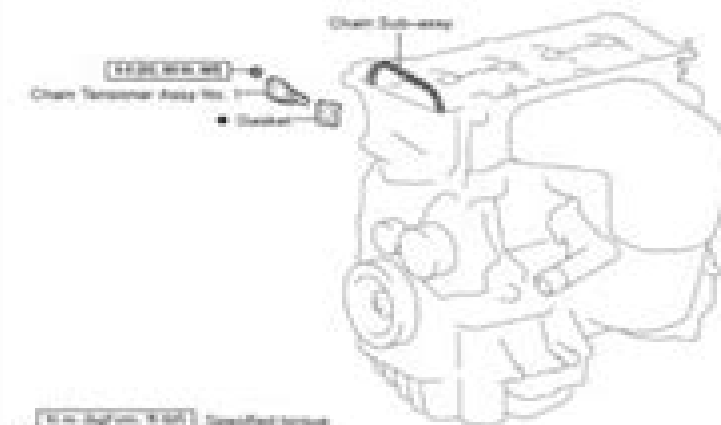
- (b) Using several steps, loosen and remove the 10 camshaft bearing cap bolts uniformly in the sequence shown in the illustration.  
(c) Remove the 5 camshaft bearing caps.

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**15 N·m (11 ft·lb)** Specified torque  
● Non-removable part

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