



- 4 Install a new O-ring (1).
Install the side plate. Take care to ensure that the sealant is not scraped off during installation. Torque the bolts (2) to **25 Nm (18 lbf ft)**.

IMPORTANT!

Torque the bolts immediately after the components are joined.



- 5 Install the idler gear (1), position the washer (2) and tighten the bolt (3) to **25 Nm (18 lbf ft)**.



- 6 Lift the crankshaft into place.
Install the main bearing caps. Make sure the bearing shell locking tabs (1) and (2) are aligned as illustrated.
The main bearing caps are numbered 1–5 (D4) or 1–7 (D6). Number "1" must be installed furthest forwards (close to the circulation pump).

Toyota D4 Workshop Manual

Daniela Niemeyer



Toyota D4 Workshop Manual:

Toyota D4 Workshop Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Toyota D4 Workshop Manual**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we shall delve into the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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