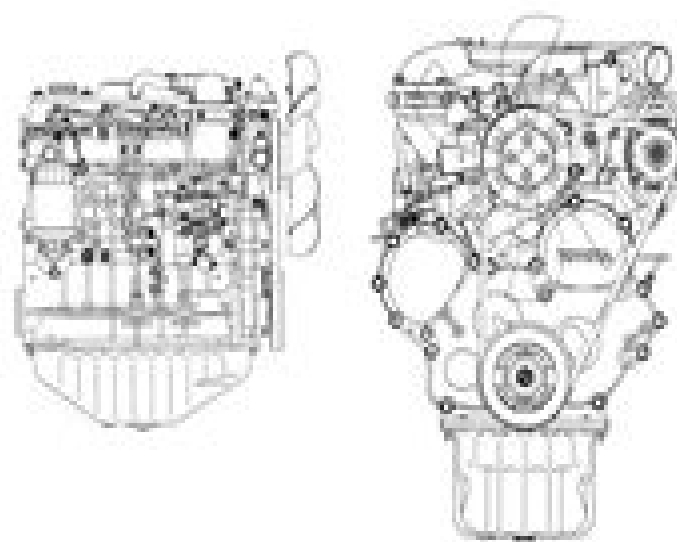
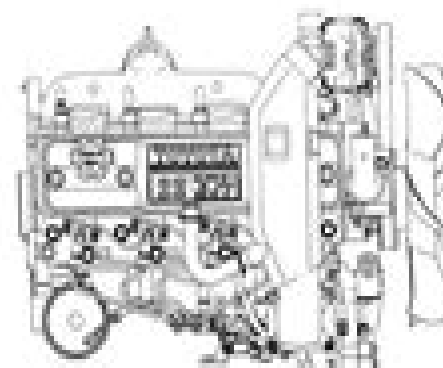


SPECIFICATIONS

Engine model		22
Type		Diesel
Cyls		4
Number of cylinders and arrangement		In-line 4 cylinders, vertical
Injection order		1 - 3 - 4 - 2
Starting method		Positive crank or self starter
Combustion chamber type		Direct injection
Valve mechanism		Over drive, OHV
Bore x stroke	mm (in.)	86.0 x 116.0 (3.386 x 4.570)
Piston displacement	cc (in. cu)	3488 (211.88)
Compression ratio		18.0
Compression pressure	kg/cm ² (psi) (rpm)	22.0 (32) (440) (240)
Rated output	PS (rpm)	66 (2400)
Maximum torque	kg-m (kg-m) (R/min) (rpm)	218 (22.5) (1500) (1500)
No-load static maximum speed	rpm	See the repair manual for each model
Idling speed	rpm	See the repair manual for each model
Number of piston rings	Compression rings	2
	Oil ring	1
Intake valve opening & closing timing	Open	BTDC 14°
	Close	ABDC 36°
Exhaust valve opening and closing timing	Open	BBDC 52°
	Close	ATDC 14°
Ignition system		Compression ignition
Injection timing		8° before (BTDC)
Oil pump type		Trickfeed pump
Oil filter type		Paper filter
Engine oil amount	Oil pan capacity	8.0 (2.11)
	Total capacity	9.0 (2.38)

ENGINE EXTERIOR VIEWS

Until July 1993



Toyota Engine Repair Manual

**Toyota Jidōsha Hanbai Kabushiki
Kaisha. Export-Technical Department**



Toyota Engine Repair Manual:

Toyota L Engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha,1980 **Toyota Engine Repair Manual**
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Manual, A Series Toyota Jidōsha Hanbai Kabushiki Kaisha,1979 Toyota 2f Engine Repair Manual Toyota
Corporation,2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55
and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair
for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was
one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for
their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had
one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by
pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40
Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s
commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire
trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50
Toyota 3F Engine Repair Manual ,1989 Toyota Engine Repair Manual, 8R-C, 18R-C Toyota Motor Sales, U.S.A.,
Inc,1972 **Toyota H Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha,1980 **Toyota Engine Repair**
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2T-C, 2T-G, 3T, & 3T-C. Toyota Motor Sales Co. Ltd,1980 Toyota ,1978

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