

Adjustment:

Leave the pointer gauge on the needle plate.

- Unscrew the baseplate, but leave all electrical connections in place.
- Loosen fixing collar screw 33 by just 1/8 of a turn (fig. 5b and 5f).
- Set the stitch length at "0.5".
- Turn the handwheel a full rotation forwards, then keep on turning it until pointer 26 is at 0.3 (fig. 5e).
- Turn short plastic shaft 32 with a 5.5 mm spanner (wrench) in sewing direction until the mark faces the rear side of the machine (fig. 5c).
- Set the stitch length at "00".
- Keep on turning short plastic shaft 32 very slowly until the stepping motor switches.
- Tighten fixing collar screw 33 and remove the spanner (wrench).

Check:

- Set the stitch length at "0.5".
- Turn the handwheel a full rotation forwards, then keep on turning until the feed dog (needle bar) is in its top position.
- Set the stitch length at "00".
- Turn the handwheel very slowly forwards until the pointer is at 0.3 (fig. 5e). In this position the feed dog must make a visible and audible movement (switching).
- Screw on the baseplate.

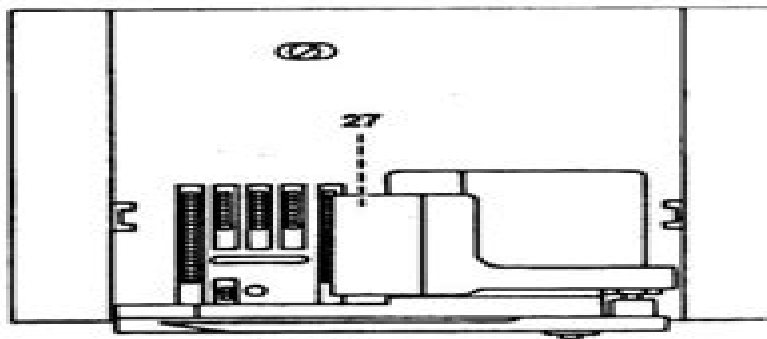


Fig. 5d

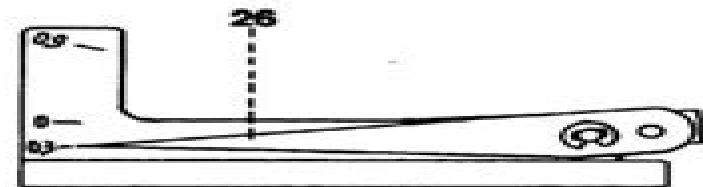


Fig. 5e

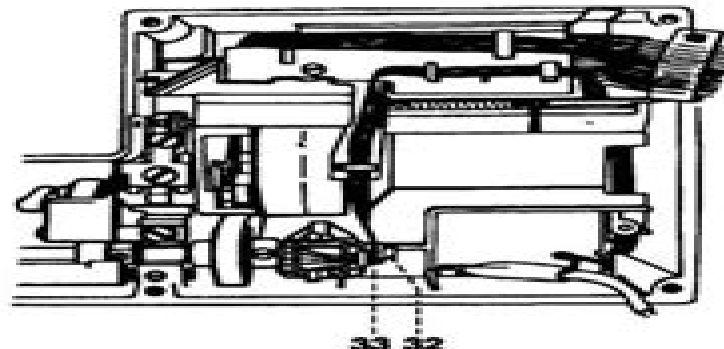


Fig. 5f

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