



P.C. Wilmarth

In February of this year, RCA introduced the first of a series of chassis designed to replace the present XL-100 and XL-100 ColorTrak chassis. These "XtendedLife" chassis are the result of the most intensive development effort since ColorTrak. The goals of this development program were:

- 1) To effect a major cost reduction by intrinsic design and by standardization across a broader spectrum of the product line;
- 2) To maintain or improve the excellent performance established with ColorTrak;
- 3) To use less power in this category of sets;
- 4) To significantly enhance long-term reliability;
- 5) To make the most manufacturable and serviceable chassis in RCA history; and last but not least,
- 6) To meet ever more stringent safety requirements.

Chassis description

The basic "XtendedLife" chassis, designed to achieve maximum standardization, will ultimately evolve into a series of four chassis. The first two are for price-leader models for 19" and 25" sets, replacing XL-100 instruments and featuring several performance improvements:

- **DC restoration**—optimized to make blacks as they should be and for excellent color rendition;
- **Current picture resolution**—designed with equal percent and overlaid with phase response optimized for minimum ghost effects;
- **Quartzed glass correction and color line**—features introduced with Color-

The XL-100 XtendedLife chassis

These new chassis reduce energy consumption to that of a 100-watt light bulb or less and offer improved performance, reliability, safety, and serviceability—without increased cost.

Trak and repackaged into a low single chassis IC that maintains excellent lightness without the loss of rich green colors.

• **Picture stability**—virtually impervious to line variations and line sagging while maintaining picture size with brightness changes.

The second two chassis are for deluxe models which have all the above features, plus:

• **ColorTrak** maintains proper color level for various settings of the contrast control; corrects overcast and color automatically for varying room light conditions; virtually eliminates need for customer adjustment. (Same feature introduced in initial ColorTrak models.)

• **High voltage**—about 1 kV more than "XtendedLife" price-leader chassis (29.5 kV) for greater picture resolution.

• **Adjustable peaking control** maintains equal contrast and overdrive through peaking range.

• **Tuning systems**—models feature a variety of tuning systems for customer preference.

• **Increased contrast**—tinted phosphors in the picture tube increase contrast.

The new chassis family has four major subassemblies: power supply package, signal package, deflection package, and tuning system. This partitioning served two needs: 1) It enabled manufacturing to choose the most cost-effective plans for assembly and test for each subassembly; and 2) It integrated most effectively with present techniques for automatic testing. After test, all subassemblies are hand-wired

together into a complete chassis requiring little further testing. The chassis is a horizontal type, which enhances reliability by keeping most components in the cooler ambient air at the bottom of the instrument.

The "XtendedLife" chassis are partitioned into eight modules which contain most of the circuitry; the exceptions are the horizontal output stage and some power supply components. Seven of the modules are common to the entire series; the eighth or luminance module has two versions: one for the price-leader series, and the other, for the deluxe series which uses the same integrated video processor circuitry as the previous ColorTrak models. The modules are all new with the exception of the IF/AF module, and were repackaged for two basic reasons:

- 1) For more cost-effective test modules were designed for auto-insulation of capacitors and capacitors and to use a more cost-effective interconnection system.
- 2) For improved reliability: copper spacings were doubled from 6N/inch to 3 N/inch.

Developments to meet the objectives

The bulk, weight, and power loss of the previous power transformer used for installation have been eliminated.

All supply voltages for the main chassis are derived from the high-voltage transformer secondaries. With the 100-watt power providing isolation. As shown in Fig. 1, the main power supply (full-wave bridge and

Desired "XC-25" and "XC-100" chassis models of instrument line 20" - 25"

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