

Number

...or **NUMB**, for the correct order of operations, take care when using a calculator.

- Brackets
- Orders (or powers)
- Division and Multiplication
- Addition and Subtraction

Types of number

Integer: a 'whole' number
Factors: the divisors of an integer
• Factors of 12 are 1, 2, 3, 4, 6, 12
Multiples: a 'times table' for an integer (with infinite multiples)
• Multiples of 12 are 12, 24, 36, ...
Prime number: an integer which has exactly two factors (1 and the number itself). Note it is not a prime number.

Units

Highest Common Factor (HCF)
• Factors of 6 are 1, 2, 3, 6
Factors of 9 are 1, 3, 9
HCF of 6 and 9 is 3

Lowest Common Multiple (LCM)

• Multiples of 6 are 6, 12, 18, 24, ...
Multiples of 9 are 9, 18, 27, 36, ...
LCM of 6 and 9 is 18

Power notation

Write a number as a product of its prime factors, and follow for repeated factors.
• $120 = 2 \times 2 \times 2 \times 3 \times 5$

Indices and roots

Special indices for any number a
 $a^0 = 1$
 $a^{-1} = \frac{1}{a}$
 $a^{\frac{1}{2}} = \sqrt{a}$

Ordering with fractions

Adding or subtracting fractions, use a common denominator.
• $\frac{1}{2} + \frac{1}{3} = \frac{3}{6} + \frac{2}{6} = \frac{5}{6}$

Multiplying fractions

Multiplying fractions: multiply numerators and denominators.
• $\frac{1}{2} \times \frac{1}{3} = \frac{1 \times 1}{2 \times 3} = \frac{1}{6}$

Dividing fractions

Dividing fractions: 'flip' the second fraction, then multiply.
• $\frac{1}{2} \div \frac{1}{3} = \frac{1}{2} \times \frac{3}{1} = \frac{3}{2}$

Proportion notation

Fraction in numerator = denominator
• $\frac{1}{2} \text{ of } 10 = \frac{1}{2} \times 10 = 5$

Percent notation

Use the given values to change decimals or fractions. Multiply where possible.
• $0.45 = \frac{45}{100} = \frac{9}{20}$

Least frequently used ones

100	1000	10000	100000	1000000	10000000	100000000	1000000000
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Algebra

Look for the biggest square number factor of the coefficient.
• $100 = 10 \times 10$ or $2 \times 2 \times 5 \times 5$

Standard form

Standard form numbers are of the form: $a \times 10^n$ where $1 \leq a < 10$ and n is an integer.
• $1000 = 1 \times 10^3$

Scientific notation

1 atom = 0.000 000 1 kilograms
1 kilogram = 1 000 000 grams
1 electron = 0.000 000 000 911 kilograms
1 metre = 100 centimetres = 1 000 millimetres
1 centimetre = 10 millimetres

1 day = 24 hours
1 hour = 60 minutes = 3 600 seconds
1 minute = 60 seconds

Converting

Transfer the number, then add or 'multiply/divide' by moved up or down.
Decimal places: use the decimal point.
• 100, 1000, 10000, ...
• 100, 10, 1, 0.1, 0.01, 0.001, ...

Significant figures

Significant figures: use the first non-zero digit.
• 100, 1000, 10000, ...
• 10, 100, 1000, 10000, ...
• 100, 1000, 10000, ...

Order notation

Find the range of numbers that will round to a given value.
• $x = 5.55$ (2 decimal places)
 $5.55 \leq x < 5.56$
• $x = 5.55$ (2 significant figures)
 $55 \leq x < 56$

Area and volume

Note use of π and 4 , and that the last significant figure is in 5 .

Area and volume

Area of rectangle = length \times width
• $10 \times 5 = 50$

Area and volume

Area of triangle = $\frac{1}{2} \times$ base \times height
• $\frac{1}{2} \times 10 \times 5 = 25$

Area and volume

Area of circle = $\pi \times$ radius 2
• $\pi \times 5^2 = 25\pi$

Area and volume

Area of square = side \times side
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Area and volume

Area of parallelogram = base \times height
• $10 \times 5 = 50$

Area and volume

Area of trapezium = $\frac{1}{2} \times$ (sum of parallel sides) \times height
• $\frac{1}{2} \times (10 + 5) \times 5 = 37.5$

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Geometry & measures

Equation of straight line $y = mx + c$ as in the graph, c is the y -intercept.
• Find the equation of the line that joins (0, 2) to (2, 1).
Find the gradient: $m = \frac{y_2 - y_1}{x_2 - x_1} = \frac{1 - 2}{2 - 0} = -\frac{1}{2}$

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Pythagorean Theorem: $a^2 + b^2 = c^2$
• $3^2 + 4^2 = 5^2$

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M Tight



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web flatness flatness tolerances meet 1 2 of astm a6 table 14 latest revision truflat tolerance of 1 4 astm a6 for 0 300 and

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web dimension maximum deviation from flatness less than 25 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch

maximum over 75 inches 1 150 of the dimension 2 in lieu of the values specified in astm a6 the maximum deviation below the

specified depth shall be as follows for depths up to and including 36 inches 1 8 inch

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shapes and sheet piling abstract this specification deals with the general requirements that apply to rolled structural steel

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web may 26 2016 scope 1 1 flatness is a significant quality characteristic of steel sheet products sheet flatness is affected

by mill process factors plus the grade thickness and width of the material supplied it is the purpose of this practice to define

the different flatness characteristics and to describe the methods most commonly used to measure

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web the tolerance over specified thickness in the area more than 3 inches in from the longitudinal edges of the plate at the mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements for flat rolled stainless and heat resisting steel plate sheet and strip tolerance over

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web astm a6 a6m covers mill requirements for structural steel including dimensional tolerances on the cross section of structural shapes the quality requirements and the type of mill conditioning permitted astm a500 and a53 have sim

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l
4000 0 20 4000 1 6000 0 30 6000 1 8000 0 40 8000 1 10000 0 50 10000 1 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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web tolerances according to astm a6 astm a20 other tolerances flatness tolerance according to astm a6 astm a20 other tolerances marking by painting and by stamping head foot or head and foot certificates 3 1 or 3 2 according to en 10204 certification of multiple grades is available

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web the most common specification for flatness is astm s industry standards for flatness which most companies follow what happens if a piece of steel comes out and it s not within the industry standard flatness tolerance well there are a few different ways to flatten it out to get within tolerance

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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web difference the tolerance for all thicknesses and all sizes is 1 16 inch 0625 per 6 inches of width or fraction thereof

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