

Specification & Application Data

POWERFORCE® - A Premium Brand For Power & Service Remanufactured Detroit Diesel 2-Cycle Engines for On & Off Highway Applications:

PowerForce® Detroit Diesel 2-Cycle Engines are completely remanufactured to ensure quality and performance. All parts used are genuine, or to original OEM specification.

Each engine is remanufactured in a purpose built facility, with remanufacturing resources supported by more than 60-years of experience and knowledge in remanufacturing Detroit Diesel 2-Cycle engines. POWERFORCE® is one, of only a few, sources for fully remanufactured Detroit Diesel 2-Cycle engines.

Central Power Systems & Services is renowned for in-house training on 2-cycle technology. The POWERFORCE® team has a multi-step program to ensure engines are remanufactured to original OEM specification. All engines are dynamometer tested.

The POWERFORCE® team has extensive Detroit Diesel 2-Cycle application experience to assist you.

POWERFORCE® has a fair no hassle exchange program for engine cores.

Series: PF 12V71N



(Photo depicts an engine model from this series but may not include certain options)

Rated Gross BHP	85°F (29.4°C)	60°F (15.6°C)	RPM
Rated Gross BHP (kW)	475 (354)	454 (340)	2100
Continuous BHP(kW)	350 (261)		1800
Engine Torque lb ft (Nm)	1200 (1637)		1600

Rating Data of 2-Cycle Detroit Diesels:

Rated Gross HP - Engine gross BHP ratings are given for inlet temperatures of 85°F (29.4°C) and 60°F (15.6°C). All ratings and RPMs, including continuous BHP ratings, are as detailed on the chart to the left.

Engine Specifications			
Original Manufacturer & Model	Detroit Diesel 12V71N		
Remanufacturer	PowerForce ®		
Number of cylinders	12		
Arrangement	V		
Aspiration	Naturally Aspirated		
Displacement CID (Liters)	852 cu. ins. (23.97 L)		
Bore x Stroke inches (mm)	4.25" X 5.0" (108mm X 127mm)		
Injectors	4465		
Compression Ratio	18.7 : 1		
Combustion Cycle	2-Cycle Detroit Diesel		
History of Engine Series			
Introduction	1994		
In-line engines now available	3, 4 and 6-cylinder		
V engines now available	6, 8, 12, and 16-cylinder		
Typical applications for Engine			
On Highway	Military		
Construction	Power Generation		
Oil & Gas	Industrial		
Marine			
Dimensions - inches (mm)			
Length	Width	Height	Weight, lbs (kg)
60" (1524)	46" (1168)	57" (1448)	3210lbs (1456)

Information Required On Ordering	
Engine Serial #	Required to Determine Model Number and spec build
Detroit Engine Model	Original Engine Configuration
Has engine been changed out	To ensure correct engine build
Application	The equipment it's in or what it powers
Standard Accessories	
Pulleys	Where Applicable
Lifting Eyes	Lifting Eye Located on Head
Oil Filter	Supplied on Engine where applicable
Optional equipment available	
Electric Start	12 volt Starter Motor
Engine Mounted Battery Charging	Alternator and alternator drives
Fuel Filtration	Complete Fuel Filter System
Air Cleaner	Replaceable Element or Assembly
Protection	Engine Shut Down Systems
Drive	Flywheel and/or Flex Plates
Cooling Accessories	Fan Hub and Fan Drive Assemblies
Air Compressor	Compressor and Compressor Drive
Paint	Custom Paint Available
Customer Engine Core	Can Remain Core with Accessories
Engine Heaters	When Applicable

Parts Manual All 2 Cycle Detroit Diesel 7123 74

**General Motors Corporation. Detroit
Diesel Allison Division**



Parts Manual All 2 Cycle Detroit Diesel 7123 74:

Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Engine, Diesel, 12 Cylinder, Turbocharged, GMC Allison - Detroit, Diesel Model 7123-7396 (NSN

2815-00-148-9470). ,1982 Stock Guide ,1995 Monthly statistical summary of 5100 stocks *Parts Catalog* General Motors Corporation. Detroit Diesel Allison Division,1979 **Service Manual Detroit Diesel Engines: In-line 71** Detroit Diesel Allison,General Motors Corporation. Detroit Diesel Allison Division,1982 In-line 71 Service Manual General Motors Corporation. Detroit Diesel Allison Division,1972 Detroit Diesel, Series 71 Detroit Diesel Corporation,1994 **Three, Four and Six Cylinder Series 71 Two-cycle Diesel Engines Maintenance Manual** ,1947 Service Manual, Detroit Diesel Engines, V-71 General Motors Corporation. Detroit Diesel Allison Division,1979 *Maintenance Manual for Series 53 Engines, Detroit Diesel and Parts Book for In-Line 53 Engines, GM Diesel* General Motors Corporation,Detroit (Mich.),1964

Detroit Diesel Engines, In-line 71 General Motors Corporation. Detroit Diesel Engine Division,1966 **Service Manual** General Motors Corporation. Detroit Diesel Allison Division,1974 **Service Manual, Detroit Diesel Engines, In-line 71** General Motors Corporation. Detroit Diesel Allison Division,1981 **Detroit Diesel Engines, In-line 71** General Motors Corporation. Detroit Diesel Allison Division,1980 **Service Manual** General Motors Corporation. Detroit Diesel Allison Division,1984 Detroit Diesel Engines Series 53 General Motors Corporation. Detroit Diesel Allison Division,1975

Three, Four and Six Cylinder Series 71 Two-cycle Diesel Engines with Various Adaptations General Motors Corporation. Detroit Diesel Engine Division,1951 *Detroit Diesel Engines, V-71 Highway Vehicle* General Motors Corporation. Detroit Diesel Allison Division,1979 **Detroit Diesel Engines Highway Vehicle Series 53** General Motors Corporation. Detroit Diesel Allison Division,1973 **Detroit Diesel Engines, Series 92** ,1985 Detroit Diesel Engines General Motors Corporation,General Motors Corporation. Detroit Diesel Engine Division,1981

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