

Number

...or **NUMB**, for the correct order of operations, take care when using a calculator.

- Brackets
- Orders (or powers)
- Division and Multiplication
- Addition and Subtraction

Types of number

Integer: a 'whole' number
Factors: the divisors of an integer
• Factors of 12 are 1, 2, 3, 4, 6, 12
Multiples: a 'times table' for an integer (with infinite multiples)
• Multiples of 12 are 12, 24, 36, ...
Prime number: an integer which has exactly two factors (1 and the number itself). Note it is not a prime number.

Units

Highest Common Factor (HCF)
• Factors of 6 are 1, 2, 3, 6
Factors of 9 are 1, 3, 9
HCF of 6 and 9 is 3

Lowest Common Multiple (LCM)

• Multiples of 6 are 6, 12, 18, 24, ...
Multiples of 9 are 9, 18, 27, 36, ...
LCM of 6 and 9 is 18

Power notation

Write a number as a product of its prime factors, and follow for repeated factors.
• $120 = 2 \times 2 \times 2 \times 3 \times 5$

Indices and roots

Special indices for any value a
 $a^0 = 1$
 $a^{-1} = \frac{1}{a}$
 $a^{\frac{1}{2}} = \sqrt{a}$

Ordering with fractions

Adding or subtracting fractions, use a common denominator.
• $\frac{1}{2} + \frac{1}{3} = \frac{3}{6} + \frac{2}{6} = \frac{5}{6}$

Multiplying fractions

Multiplying fractions: multiply numerators and denominators.
• $\frac{1}{2} \times \frac{1}{3} = \frac{1 \times 1}{2 \times 3} = \frac{1}{6}$

Working fractions 'top' the second fraction

Working fractions 'top' the second fraction, then multiply.
• $\frac{1}{2} \div \frac{1}{3} = \frac{1}{2} \times \frac{3}{1} = \frac{3}{2}$

Problems involving

Problems involving: $\frac{a}{b} \div \frac{c}{d} = \frac{a}{b} \times \frac{d}{c}$
• $\frac{1}{2} \div \frac{1}{3} = \frac{1}{2} \times \frac{3}{1} = \frac{3}{2}$

Least of the most frequently used ones

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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Algebra

Look for the biggest square number factor of the coefficient.
• $12x^2 = 4 \times 3 \times x^2 = 4x^2 \times 3x^2$

Standard form

Standard form numbers are of the form: $a \times 10^n$ where $1 \leq a < 10$ and n is an integer.

Scientific notation

1 metre = 1000 millimetres
1 kilometre = 1000 metres
1 metre = 100 centimetres
1000 millimetres = 1000 millimetres
1 centimetre = 10 millimetres

Units

1 day = 24 hours
1 hour = 60 minutes = 3600 seconds
1 minute = 60 seconds

Converting

Transfer the number, then add or 'transfer' digits to moved up or down.
Decimal places: use the decimal point.
• 123.4567 to 1 dp: 123.5

Significant figures

Significant figures: use the first non-zero digit.
• 123.4567 to 3 sf: 123

Order of operations

Find the order of numbers that will result in a given value.
• $a = 5, b = 12$ (2 decimal places)
 $5.000 \times 12 = 60.000$

Area and perimeter

Note use of π and $\frac{1}{2}$, and that the last significant figure is in 5.
• $\pi \approx 3.14$

Area and perimeter

Area and perimeter:
• $a = 5, b = 12$
 $5 \times 12 = 60$

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Geometry & measures



Area and perimeter

Equation of straight line $y = mx + c$ or $y = mx$ as in the gradient m is the y -intercept c .
Find the equation of the line that joins (0, 2) to (2, 1).
Find the gradient:
 $m = \frac{y_2 - y_1}{x_2 - x_1} = \frac{1 - 2}{2 - 0} = -\frac{1}{2}$
and the y -intercept:
From the line $y = mx + c$, $2 = -\frac{1}{2} \times 0 + c$
Equation is $y = -\frac{1}{2}x + 2$

Area and perimeter

Parallel lines: gradients are equal.
• $y = 2x + 3$ and $y = 2x + 5$ both have gradient 2 so are parallel.

Converting

$1000 \text{ m} = 1 \text{ km}$
 $1000 \text{ g} = 1 \text{ kg}$
 $1000 \text{ s} = 1 \text{ min}$
 $1000 \text{ min} = 1 \text{ day}$

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Area and perimeter



Area and perimeter

Pythagorean Theorem:
Length of three sides:
No angles:
 $a^2 + b^2 = c^2$

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leaders if the symbol has a leader click once to place the leader then click a second time to place the symbol multiple leaders while dragging the symbol and before placing it press ctrl the note stops moving and a second leader is added while still

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what is surface finish or surface texture the surface finish also defined as surface texture or surface topography is the nature of a surface it comprises the small local deviations of a surface from the perfectly flat ideal a true plane surface finish surface texture

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sep 20 2021 roughness is the most commonly specified measured and calculated aspect of surface finish and many people use the term surface finish to only describe roughness surface finish symbols the basic surface finish symbol is a checkmark with the point resting on the surface to be specified

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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm b machining allowance in mm c sampling length or instrument cut off length in mm d machining production method and e direction of lay in the symbol form as x m c r

2021 solidworks surface finish propertymanager - May 15 2023

for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

dimensions surface finish roy mech - Nov 09 2022

bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types grades and symbols for electro galvanizing as shown in the table below

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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use the toolbox surface finish symbol dialog box to configure the surface finish symbols you add to drawings to open the toolbox surface finish symbols dialog box do one of the following click surface finish symbols mechanical toolbox toolbar

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may 28 2023 the surface finish symbol standards refer to the internationally recognized guidelines and conventions for representing surface finishes on engineering drawings there are mainly two standards iso 1302 asme y14 36 you can follow the above standards when you need to use surface finishing symbols for your drawings

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