

Hdpe		Applications 10 16 21 22 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +80 -140	Colour Milky white	Compressive strength at 23 °C 4.5 MPa	Wear resistance Poor	Co-efficient of friction 0.5	Density 0.95 g/cm³	Pressure velocity Good	Food grade ✓ Very low
Uhmwpe		Applications 1 2 3a 3b 4 5 6 9b 10 15 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +80 -200	Colour Milky white Black Blue	Compressive strength at 23 °C 4.5 MPa	Wear resistance Excellent	Co-efficient of friction 0.2	Density 0.94 g/cm³	Pressure velocity Good	Food grade ✓ Low
Nylon 6		Applications 6 7 8 9 9b 14 15 16	Moisture absorption at 23 °C, 50 RH 6.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -40	Colour Milky white Creamy white	Compressive strength at 23 °C 24 MPa	Wear resistance Very good	Co-efficient of friction 0.4	Density 1.14 g/cm³	Pressure velocity Good	Food grade ✓ Medium low
Nylon Lfx		Applications 1 2 3d 11 15	Moisture absorption at 23 °C, 50 RH 6.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -20	Colour Green	Compressive strength at 23 °C 22 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.135 g/cm³	Pressure velocity Good	Food grade X Medium
Nylatron Gem		Applications 1 2 3d 7 9a 9b	Moisture absorption at 23 °C, 50 RH 6.7	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -50	Colour Dark grey	Compressive strength at 23 °C 25 MPa	Wear resistance Excellent	Co-efficient of friction 0.2	Density 1.16 g/cm³	Pressure velocity Good	Food grade X Medium
Acetal		Applications 3b 3d 6 7 8 9 9b 11 14 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -50	Colour White Black	Compressive strength at 23 °C 19 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.41 g/cm³	Pressure velocity Good	Food grade ✓ Medium high
Acetal U		Applications 3b 3d 8 11 12 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -40	Colour Blue	Compressive strength at 23 °C 14 MPa	Wear resistance Very poor	Co-efficient of friction 0.4	Density 1.34 g/cm³	Pressure velocity Good	Food grade ✓ Medium high
Petp		Applications 1 2 3b 3d 7 8 9b 11 14 23	Moisture absorption at 23 °C, 50 RH 0.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +100 -20	Colour White Grey	Compressive strength at 23 °C 26 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.39 g/cm³	Pressure velocity Good	Food grade ✓ Medium high
Pvc		Applications 6 14 24	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +60 -15	Colour Black	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-efficient of friction 0.5	Density 1.36 g/cm³	Pressure velocity Good	Food grade X Low
Polypropylene		Applications 22 23 24	Moisture absorption at 23 °C, 50 RH 0.1	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +80 -5	Colour White Black Transparent	Compressive strength at 23 °C 6 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 0.91 g/cm³	Pressure velocity Good	Food grade ✓ Very low
Polyurethane		Applications 8 15 17	Moisture absorption at 23 °C, 50 RH 1.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -5	Colour Red	Compressive strength at 23 °C 6.9 MPa	Wear resistance Good	Co-efficient of friction 0.3	Density 1.10 g/cm³	Pressure velocity Good	Food grade X Medium high
Acrylic		Applications 14 19 20	Moisture absorption at 23 °C, 50 RH 2.1	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +65 0	Colour Clear	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.19 g/cm³	Pressure velocity Good	Food grade ✓ Low
Polycarbonate		Applications 14 18 19 20	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +115 -60	Colour Clear Smoke	Compressive strength at 23 °C 1.8 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.20 g/cm³	Pressure velocity Good	Food grade ✓ Medium
Pole		Applications 3a 3c 6 11 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +250 -200	Colour White Grey	Compressive strength at 23 °C 5.5 MPa	Wear resistance Poor	Co-efficient of friction 0.3	Density 2.18 g/cm³	Pressure velocity Good	Food grade ✓ High
Peek		Applications 3c 3d 6 23	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +250 -40	Colour Black	Compressive strength at 23 °C 29 MPa	Wear resistance Very good	Co-efficient of friction 0.3	Density 1.31 g/cm³	Pressure velocity Good	Food grade ✓ Very high
Micarta		Applications 3c 3d 6 8 12 13 15	Moisture absorption at 23 °C, 50 RH 1.8	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +125/-250 -20	Colour Brown	Compressive strength at 23 °C 122 MPa	Wear resistance Good	Co-efficient of friction 0.4	Density 1.47 g/cm³	Pressure velocity Good	Food grade X High
D Glide		Applications 1 3d 3b	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +170 -20	Colour Red Blue Yellow	Compressive strength at 23 °C 140 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.40 g/cm³	Pressure velocity Good	Food grade X High

Plastic Material Selection Guide

WJ Hussar



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Table of Contents Plastic Material Selection Guide

1. Understanding the eBook Plastic Material Selection Guide
 - The Rise of Digital Reading Plastic Material Selection Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Plastic Material Selection Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Plastic Material Selection Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Plastic Material Selection Guide

- Personalized Recommendations
- Plastic Material Selection Guide User Reviews and Ratings
- Plastic Material Selection Guide and Bestseller Lists
- 5. Accessing Plastic Material Selection Guide Free and Paid eBooks
 - Plastic Material Selection Guide Public Domain eBooks
 - Plastic Material Selection Guide eBook Subscription Services
 - Plastic Material Selection Guide Budget-Friendly Options
- 6. Navigating Plastic Material Selection Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Plastic Material Selection Guide Compatibility with Devices
 - Plastic Material Selection Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Plastic Material Selection Guide
 - Highlighting and Note-Taking Plastic Material Selection Guide
 - Interactive Elements Plastic Material Selection Guide
- 8. Staying Engaged with Plastic Material Selection Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Plastic Material Selection Guide
- 9. Balancing eBooks and Physical Books Plastic Material Selection Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Plastic Material Selection Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Plastic Material Selection Guide
 - Setting Reading Goals Plastic Material Selection Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Plastic Material Selection Guide

- Fact-Checking eBook Content of Plastic Material Selection Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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