

Section 07 PROPULSION

Subsection 01 JET PUMP

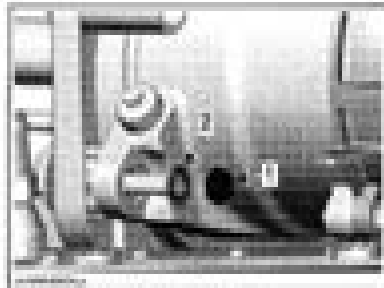


FIGURE 1
JET PUMP ASSEMBLY
1. Jet pump housing
2. Impeller cover



FIGURE 2
JET PUMP ASSEMBLY
1. Jet pump housing
2. Impeller cover

Tighten as per the following sequence.

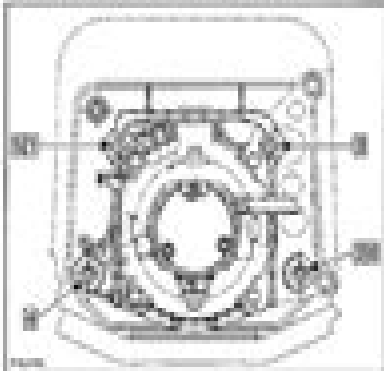


FIGURE 3
JET PUMP ASSEMBLY
1. Jet pump housing
2. Impeller cover

NOTE: Slightly lubricate water ring with XPS Lube (P/N 260 000 010) to minimize friction during initial start.

Reconnect O.P.A.S. hose. Torque clamp screw to 4 Nm (30 lbf-in).

Fasten O.P.A.S. "U" lever to nozzle and side levers.

Apply Loctite 340 Blue (P/N 260 000 060) on screw threads (for use with self-locking screws).

Torque corner screw to 25 Nm (18 lbf-ft) and side screw to 7 Nm (50 lbf-in).

IMPELLER COVER

Impeller Cover Removal

With pump housing in vertical position, remove and discard 3 retaining screws.



Using a flat hammer, gently tap impeller cover to release it from jet pump housing.

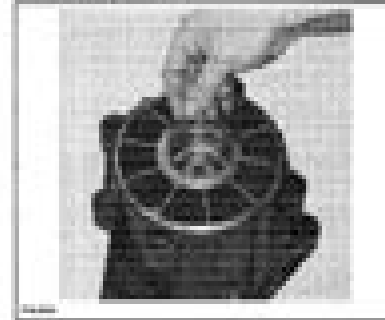
Use flat screwdriver to remove cover.



Section 07 PROPULSION

Subsection 01 JET PUMP

Remove both O-rings.



Impeller Cover Inspection

Check for presence of water in cover and bearing. If so, replace seal and grease on impeller side. Also replace O-rings under impeller cover.

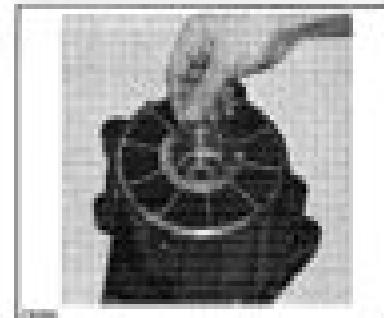


1. O-ring
2. Seal

Check O-ring condition. Replace as required. Perform a leak test. Refer to LEAK TEST at the beginning of this section.

Impeller Cover Installation

Install O-rings in their respective grooves.



Put 25 grams of jet pump bearing grease (P/N 260 000 002) in cover.



FIGURE 9

Install impeller cover with NEW self-locking screws.

Torque to 7.5 Nm (55 lbf-in).

NOTE: Push cover against pump housing while tightening screws. Make sure O-rings are positioned correctly and they are not damaged when pushing the cover.

IMPELLER

Impeller Removal

Remove jet pump housing. Refer to JET PUMP HOUSING in this section.

Remove impeller cover. Refer to IMPELLER COVER in this section.

Remove impeller tool by turning it clockwise.

Sea Doo Wake 215 Manual

Clemens Wendtner



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