

# ROUND-UP

by Peter Chinn



## WEBRA SPEED 91

Webra Speed 91 has smaller exhaust outlet. Dynamix carburetor is standard equipment.



Unlike Austrian-made Speed 40 and 51, Speed 91 is made in German factory.



In contrast to Speed 51, the Speed 91 has one-piece body casting. Looks similar.



Crank has 17mm main journal. Ringed piston runs in Schnuerle-ported steel liner.

## SPECIFICATIONS

### WEBRA SPEED 91

*Type:* Air-cooled, single-cylinder, side-exhaust, two-stroke cycle with crankshaft rotary valve and Schnuerle scavenging.

*Bore:* 27.0 mm (1.0630")

*Stroke:* 25.0 mm (0.9843")

*Displacement:* 14.314cc (0.8735 cu. in.)

*Measured Nominal Compression Ratio:* 11.2:1

*Speed Control:* Webra Dynamix carburetor

*Checked Weight:* 677 grams (23.9 oz.)

*Manufacturer's claimed power output:*

Approximately 2.6 PS at 13,000 rpm.

*Manufacturer:* Webra Modellbau GmbH, Weidenberg, West Germany.

*U.S. Distributor:* Model Rectifier Corporation, 2500 Woodbridge Avenue, Edison, New Jersey 08817

• In the 1978 Las Vegas Tournament of Champions Proto Pattern event, which allowed engines larger than the .61 cu. in. maximum permitted under FAI rules, the most widely used motor by far was the Webra Speed 91. In fact, after Hanno Pretzner's winning "Dabotet," powered by two .61 Webras geared together, and Dave Brown's 2nd place Zlin powered by a pre-production O.S. 90FSR, Webra 91 powered aircraft filled the next seven places. Admittedly, with the O.S. not yet in production at that time and the available alternatives largely limited to converted chainsaw motors, the opposition was not strong; but the fact that so many

contestants (nearly 70 percent of them) pinned their hopes on the Webra 91 says much for their faith in the engine.

The Webra Speed 91 was actually announced in 1977, and 1977-78 production engines were supplied with Webra TN barrel-throttle carburetors. These earlier models are also identified by a full width opening in the exhaust stack. The latest model 91, which is the version described here, has a much narrower exhaust opening and is fitted with the Webra Dynamix slide-throttle type carburetor.

Although it is made in Germany rather than at the Webra company's Austrian

plant where previous Webra "Speed" series engines have been built, the 91 is unmistakably "Webra-Speed" in appearance. It resembles both the Speed 61F and the Speed 40, but is closer to the latter insofar as it uses a one-piece main casting instead of having a detachable front housing. The casting, liberally finned like other Webra Speed series engines, has a threaded and plugged hole in the rear transfer passage which lines up with a hole in the cylinder liner through which the wristpin (and its retaining clip) must be extracted before the engine can be disassembled completely.

(Continued on page 101)

# Webra Speed 91 Manual

**M Lipman**



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