

1Q- What is the purpose of OCV?

Ans To Initiate the arc or To Established the arc.

1 A- What is the range of OCV in MMA Procees?

a) 90 V to 110 V b) 50A to 90 A C) 60V to 90V

Ans 60 -90 V option C

2 Q-Oxyfuel cutting or Oxyacetylene cutting which reaction occur?

Ans Exothermic

2A Reference to above question and answer A material cut by this Burning temp must be?

a) Above the melting point b) Below the melting point c) both above and below

Ans Below the melting point (b is correct one)

3 Q HL045 Test specimen in which position hardness taken?

Ans PE

3A Reference to above question and answer why?

a) Low Heat Input b) High Heat Input) Low Toughness d) all of the above

Ans Low Heat Input

4Q In which Position Impact Toughness is taken?

Ans PF

4A) Reference to the above question and answer why?

Ans Low Toughness

5Q In all welds tensile test which is not considered?

a) Rm b) Re c)Rp d) Elongation %

Ans Rp

5A Reference to above question and answer why?

Ans Yield point is difficult to determine in Some material like Al because of sudden Peak

Q6 In MIG/MAG which Transfer mode of Lack Of fusion

a) Spray Transfer mode b) Dip Transfer mode c) Pulse Transfer mode

Ans Dip Transfer mode

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Insight ,1997 **Sheet Metal Industries** ,1994

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