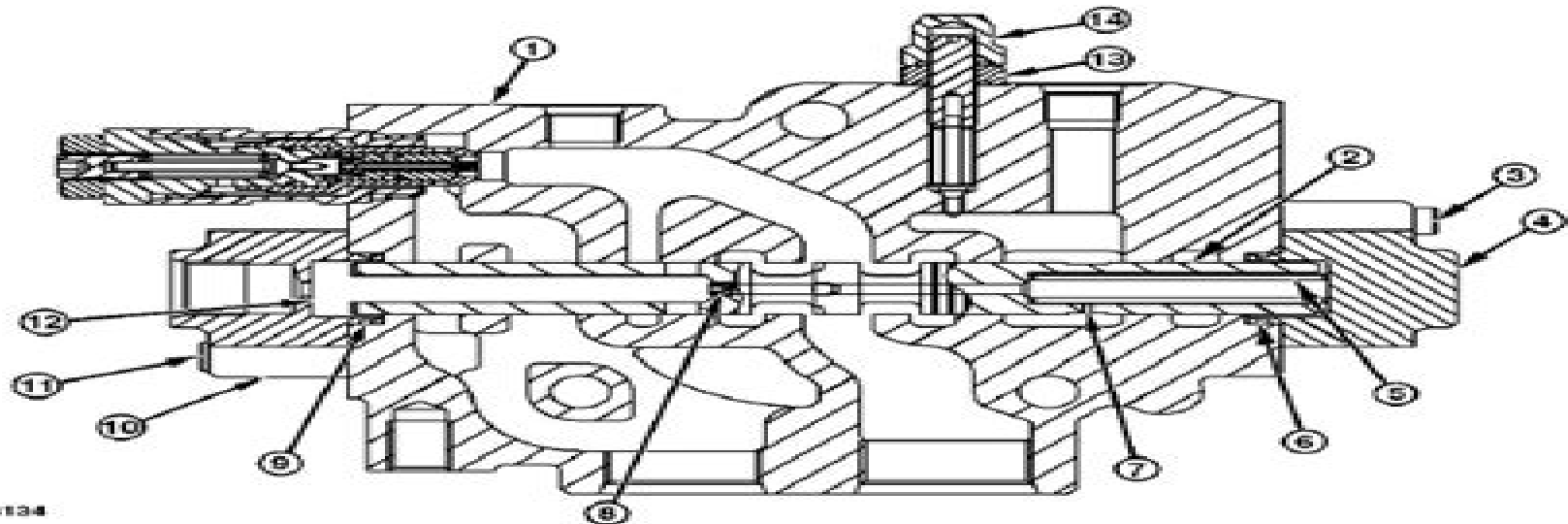


Disassemble and Assemble Backhoe Priority Section



T118134

Backhoe Priority Section

LEGEND:

1	Priority Valve
2	Spool
3	Cap Screw (2 used)
4	Cap
5	Spring
6	O-Ring
7	Orifice
8	Orifice
9	O-Ring
10	Cap
11	Cap Screw (2 used)
12	Orifice
13	Lock Nut
14	Cap

IMPORTANT:

Spool *MUST* be installed in the same valve section as was removed for proper operation of the hydraulic function.

- [1]** - Remove parts (3 and 4) to remove spool (2) and spring (5). Remove steering load sense relief valve counting number of turns to remove valve.
- [2]** - Inspect parts for wear or damage. Replace as necessary. Replace all O-rings and seals.
- [3]** - Inspect orifices (7, 8, and 12) in spool. Orifice must be clear of any obstructions.
- [4]** - Put clean hydraulic oil on spool. Install spool into housing.
- [5]** - Install spring and end caps (10 and 4).
- [6]** - Apply cure primer, then thread lock and sealer (medium strength) to threads of screws (3 and 11). Tighten screws to specifications.

Suzuki Sj410 Transmission Service Manual

Yan Bai



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