

## VALVE CLEARANCE

Inspect initially at 1 month and every 6 months thereafter.

Excessive valve clearance results in valve noise and insufficient valve clearance results in valve damage and reduced power. Check the intake and exhaust valve clearances at the distances indicated above and adjust the valve clearances to specification, if necessary.

- Remove the fuel tank. (☞ 5-3)
- Remove the TDC plug ①.
- Remove the valve inspection caps.
- Remove the spark plug. (☞ 2-6)



### NOTE:

Valve clearance is to be checked when the engine is cold. The intake and exhaust valves must be checked and adjusted when the piston is at Top-Dead-Center (TDC) of the compression stroke.

- Turn the crankshaft until the piston reaches TDC on the compression stroke by turning the recoil starter ②. Turn the recoil starter ② until the line ③ on the generator rotor is aligned with the mark ④ on the crankcase.



### NOTE:

The crankshaft can be turned to align the line ③ and mark ④ by slowly pulling the recoil starter rope without removing the recoil starter.

- Insert the thickness gauge to check the clearance between the valve stem end and the adjusting screw on the rocker arm.



### DATA Valve clearance (when cold)

IN: 0.03 – 0.08 mm (0.001 – 0.003 in)

EX: 0.08 – 0.13 mm (0.003 – 0.005 in)

### 09900-20803: Thickness gauge

- If the clearance is out of specification, bring it into the specified range using the special tool.

### ☞ Valve clearance adjuster locknut:

14 N·m (1.4 kgf-m, 10.0 lb-ft)

# Suzuki Ltf250 Workshop Manual

**Jeff Clew**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

## **Suzuki Ltf250 Workshop Manual:**

Suzuki LT-F250 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992  
*Suzuki LT-4WD, LT-WDX & LT-F250 1987-1998* Penton Staff,2000-05-24 LT 4WD Quad Runner 1987 1998 LT F250 Quad Runner 1988 1998 LT F4WDX King Quad 1991 1998      *Suzuki 250 and 350 Owners Workshop Manual* Jeff Clew,1973-01-01  
Suzuki 250 and 350 Twins ,1973      Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more      **Suzuki 250 & 350 Twins Owners Workshop Manual** Jeff Clew,1979-01-01 T250 247cc 69 73 GT250 247cc 73 78 T305 305cc 1968 GT350 315cc 69 73      Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971  
Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington,1975      **Suzuki GS & GSX 250, 400 & 450 Twins Owners Workshop Manual** Chris Rogers,Pete Shoemark,1983      **Suzuki TS50 X Owners Workshop Manual** Richard Stone,Suzuki Motorcycles,1995-09-01      **Suzuki GS & GSX 250 and 400 Twins Owners Workshop Manual** Chris Rogers,1982-01-01      Suzuki Ts 50x Owner S Workshop Manual Richard Stone,Stone Richard Staff,1994-12-01      *Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual* Floyd Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide      *Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736* John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer      **Suzuki FZ50** Martin Meek,1980      **Suzuki GP 100 & 125 Owners Workshop Manual** Chris Rogers,1982-01-01      **Suzuki Gsf600 and 1200 Bandit Fours** Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work      Suzuki FZ50 Suzy Owners Workshop Manual Martyn Meek,Pete Shoemark,1987  
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