

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गढ़े आकार के वॉर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?
 संकेत : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. घटक को दो छेद करने हैं और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है.....
 संकेत : 3
 A. सॉलिड जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....
 संकेत : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. केंद्रित अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....
 संकेत : 3
 A. पैर बालेंसिंग का बड़े पैमाने पर उत्पादन के लिए
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए
 C. टेपर घटक का उत्पादन
 D. एक सीधे टर्निंग के लिए
37. छोटी, गहरी टेपर के टर्निंग टेपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?
 संकेत:3
 A. साइमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टेपर करने हैं जो उत्पादन विधि होगी.....
 संकेत : 3
 A. ट्रैसिंग विधि
 B. कंपाउंड रेस्ट
 C. टेपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

Trade Theory Question Paper

R Barnett



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Table of Contents Trade Theory Question Paper

1. Understanding the eBook Trade Theory Question Paper
 - The Rise of Digital Reading Trade Theory Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Trade Theory Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Trade Theory Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Trade Theory Question Paper
 - Personalized Recommendations
 - Trade Theory Question Paper User Reviews and Ratings
 - Trade Theory Question Paper and Bestseller Lists
5. Accessing Trade Theory Question Paper Free and Paid eBooks
 - Trade Theory Question Paper Public Domain eBooks
 - Trade Theory Question Paper eBook Subscription Services
 - Trade Theory Question Paper Budget-Friendly Options

6. Navigating Trade Theory Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Trade Theory Question Paper Compatibility with Devices
 - Trade Theory Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Trade Theory Question Paper
 - Highlighting and Note-Taking Trade Theory Question Paper
 - Interactive Elements Trade Theory Question Paper
8. Staying Engaged with Trade Theory Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Trade Theory Question Paper
9. Balancing eBooks and Physical Books Trade Theory Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Trade Theory Question Paper
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Trade Theory Question Paper
 - Setting Reading Goals Trade Theory Question Paper
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Trade Theory Question Paper
 - Fact-Checking eBook Content of Trade Theory Question Paper
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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