

G. CONTROL WIRING

1. Connect wiring between indoor unit, outdoor unit and thermostat. The use of color-coded low-voltage wires is recommended.
2. A low voltage terminal board is provided for control wiring, and is located on the left side of the cross brace in the center of the unit.
3. Field wiring diagrams are provided which show the low voltage wiring hook-up for a single speed cooling only system (with supplementary heaters) and a heat pump system (with supplementary heaters). Plug in type electrical connectors are provided for use with supplementary heaters.

IMPORTANT:

When supplementary heaters are installed, inspect to insure that all packaging material has been removed.

NOTE:

Direct drive motors have bearings which are permanently lubricated and under normal use lubrication is not recommended.

H. CHECKOUT PROCEDURE

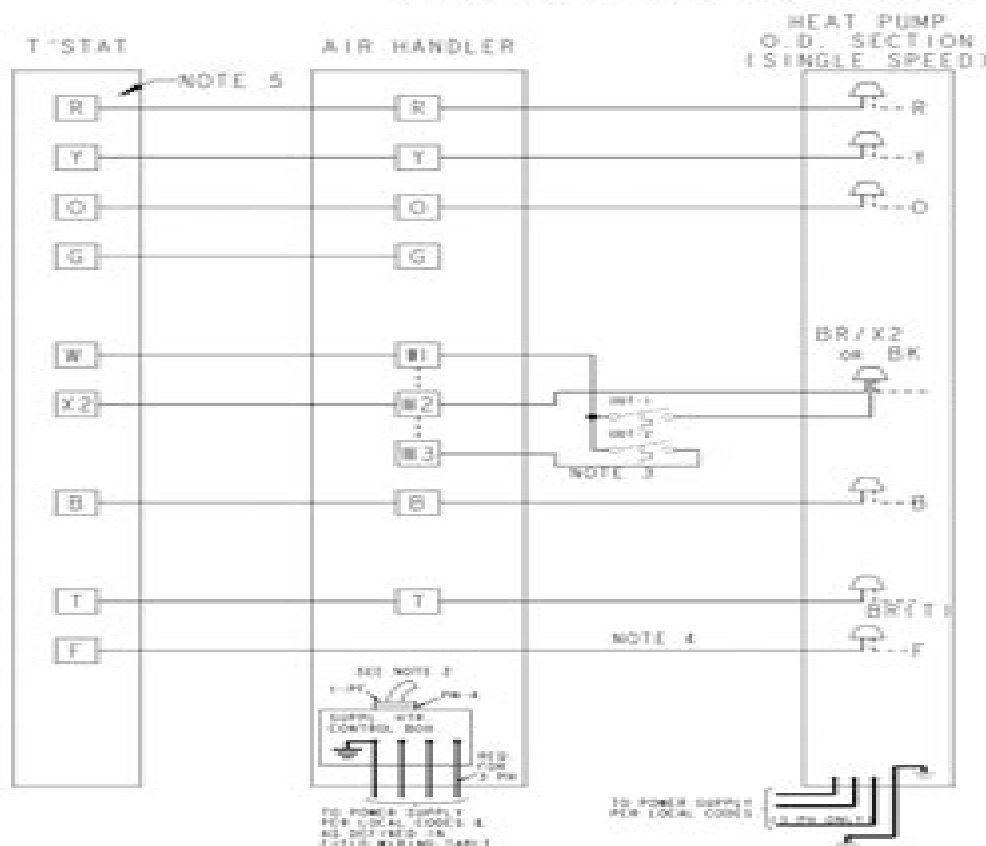
1. Check the Air Handler operation and installation in accordance with this instruction on page 12.
2. "Operational Procedure" for the system installation can be found in the outdoor unit installer guide and will be compatible with this Air Handler.



CAUTION

Cardboard packing material must be removed from inside the blower assembly before starting the unit. Failure to do so may cause indoor blower motor failure.

4TEP3F AIR HANDLER WITH HEAT PUMP



NOTES:

1. LOW VOLTAGE WIRING TO BE NO. 18 A.W.G. MINIMUM CONDUCTORS.
2. WHEN FIELD-INSTALLED HEATERS ARE USED, DISCARD POWER LEADS WITH POLARIZED PLUG I-PM AND CONNECT I-PF TO MATING PLUG IN THE HEATER CONTROL BOX AS SHOWN.
3. IF OUTDOOR THERMOSTAT (OBT) IS NOT USED, CONNECT B1 TO W2 TO W3 ON LVRB.
4. CONNECT IN THIS MANNER IF O.D. UNIT HAS "F" CONNECTION.
5. SEE HEATER WIRING DIAGRAM FOR HEATING ANTICIPATOR SETTINGS.

INTER-COMPONENT WIRING

----	24 V	FAC
----	24 V	WIR
=====	24 V	WIR
=====	24 V	WIR

Trane Blower Manual

Karin Nielsen-Saines



Trane Blower Manual:

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