

**TRANE®***It's Hard To Stop A Trane®*

INSTALLER'S GUIDE

18-AC41D16-5

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**Model: TTR018D, TTR025-036C,
& TTR042-60D**

Condensing Units

IMPORTANT — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

These instructions do not cover all variations in systems nor provide for every possible contingency to be met in connection with installation. All phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

A. GENERAL

NOTICE: These outdoor units may be used with indoor units equipped with Capillary Tube, Thermostatic Expansion Valve or the Accutron™ Flow Control Check Valve (F.C.C.V.) assembly for refrigerant flow control.

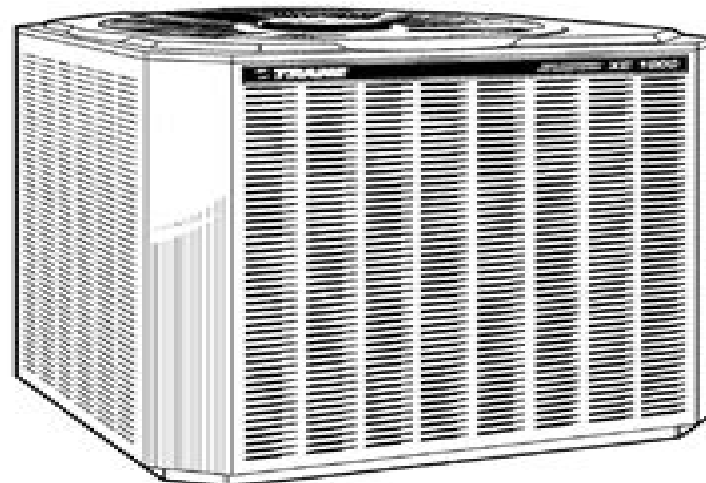
Check for transportation damage after unit is uncrated. Report promptly, to the carrier, any damage found to the unit.

To determine the electrical power requirements of the unit, refer to the nameplate of the unit. The electrical power available must agree with that listed on the nameplate.

B. LOCATION & PREPARATION OF THE UNIT

1. The unit should be set on a level support pad at least as large as the unit base pan.
2. The support pad must NOT be in direct contact with any structure. The unit must be positioned a minimum of 12" from any wall or surrounding shrubbery to insure adequate airflow. A 30" clearance must be provided in front of control box (access panels) & any other side requiring service access to meet National Electrical Code. The unit must be far enough away from any structure to prevent excess roof run-off water from pouring directly on the unit.
3. The top discharge area must be unrestricted for at least five (5) feet above the unit.
4. When the outdoor unit is mounted on a roof, be sure the roof will support the unit's weight. Properly selected vibration isolators are recommended to prevent transmission to the building structure.
5. The maximum length of refrigerant lines from outdoor to indoor unit should NOT exceed eighty (80) feet.

①

**TOP DISCHARGE -- UNRESTRICTED
5 FT. ABOVE UNIT**

6. If the outdoor unit is mounted above the air handler, maximum lift should not exceed sixty (60) feet (suction line). If air handler is mounted above the condensing unit, maximum lift should not exceed sixty (60) feet (liquid line).

NOTE: Refer to "Refrigerant Piping Guide", Pub. No. 22-3258-01.

7. Locate and install indoor coil or blower coil in accordance with instruction included with that unit.

Trane Tve040e Manual

CH Cherryholmes



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