

<b>Hdpe</b>		Applications 10 16 21 22 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +80 -140	Colour Milky white	Compressive strength at 23 °C 4.5 MPa	Wear resistance Poor	Co-efficient of friction 0.5	Density 0.95 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Uhmwpe</b>		Applications 1 2 3a 3b 4 5 6 9b 10 15 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +80 -200	Colour Milky white Black Blue	Compressive strength at 23 °C 4.5 MPa	Wear resistance Excellent	Co-efficient of friction 0.2	Density 0.94 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Nylon 6</b>		Applications 6 7 8 9 9b 14 15 16	Moisture absorption at 23 °C, 50 RH 6.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -40	Colour Milky white Creamy white	Compressive strength at 23 °C 24 MPa	Wear resistance Very good	Co-efficient of friction 0.4	Density 1.14 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Nylon Lfx</b>		Applications 1 2 3d 11 15	Moisture absorption at 23 °C, 50 RH 6.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -20	Colour Green	Compressive strength at 23 °C 22 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.135 g/cm³	Pressure velocity Good	Food grade X No
<b>Nylatron Gem</b>		Applications 1 2 3d 7 9a 9b	Moisture absorption at 23 °C, 50 RH 6.7	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -50	Colour Dark grey	Compressive strength at 23 °C 25 MPa	Wear resistance Excellent	Co-efficient of friction 0.2	Density 1.16 g/cm³	Pressure velocity Good	Food grade X No
<b>Acetal</b>		Applications 3b 3d 6 7 8 9 9b 11 14 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -50	Colour White Black	Compressive strength at 23 °C 19 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.41 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Acetal U</b>		Applications 3b 3d 8 11 12 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -40	Colour Blue	Compressive strength at 23 °C 14 MPa	Wear resistance Very poor	Co-efficient of friction 0.4	Density 1.34 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Petp</b>		Applications 1 2 3b 3d 7 8 9b 11 14 23	Moisture absorption at 23 °C, 50 RH 0.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +100 -20	Colour White Grey	Compressive strength at 23 °C 26 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.39 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Pvc</b>		Applications 6 14 24	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +60 -15	Colour Black	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-efficient of friction 0.5	Density 1.36 g/cm³	Pressure velocity Good	Food grade X No
<b>Polypropylene</b>		Applications 22 23 24	Moisture absorption at 23 °C, 50 RH 0.1	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +85 -5	Colour White Black Transparent	Compressive strength at 23 °C 6 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 0.91 g/cm³	Pressure velocity Good	Food grade ✓ Yes
<b>Polyurethane</b>		Applications 8 15 17	Moisture absorption at 23 °C, 50 RH 1.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -5	Colour Red	Compressive strength at 23 °C 6.9 MPa	Wear resistance Good	Co-efficient of friction 0.3	Density 1.10 g/cm³	Pressure velocity Good	Food grade X No
<b>Acrylic</b>		Applications 14 19 20	Moisture absorption at 23 °C, 50 RH 2.1	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +65 0	Colour Clear	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.19 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Polycarbonate</b>		Applications 14 18 19 20	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +115 -60	Colour Clear Smoke	Compressive strength at 23 °C 1.8 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.20 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Pdfe</b>		Applications 3a 3c 6 11 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +250 -200	Colour White Grey	Compressive strength at 23 °C 5.5 MPa	Wear resistance Poor	Co-efficient of friction 0.3	Density 2.18 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Peek</b>		Applications 3c 3d 6 23	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +250 -40	Colour Black	Compressive strength at 23 °C 29 MPa	Wear resistance Very good	Co-efficient of friction 0.3	Density 1.31 g/cm³	Pressure velocity Good	Food grade ✓ No
<b>Micarta</b>		Applications 3c 3d 6 8 12 13 15	Moisture absorption at 23 °C, 50 RH 1.8	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +125/-250 -20	Colour Brown	Compressive strength at 23 °C 122 MPa	Wear resistance Good	Co-efficient of friction 0.4	Density 1.47 g/cm³	Pressure velocity Good	Food grade X No
<b>D Glide</b>		Applications 1 3d 3b	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +170 -20	Colour Red Blue Yellow	Compressive strength at 23 °C 140 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.40 g/cm³	Pressure velocity Good	Food grade X No

# Plastic Material Selection Guide

**Michael Seilmaier**

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