

When $k_1 = k_2$ the (Counterintuitive?) result is that the same size of MFR and PFR will maximize the concentration of R (the intermediate product): $C_{R, \max}$ is higher in the PFR, but the volumes are the same!

My solution (partly graphical) showed that $V_{PFR} \approx 153 \text{ L}$ while $V_{MFR} \approx 167 \text{ L}$. In fact, they should be identical! ^(?)

Here is the justification (after Kelly Caputo pointed it out to me... Thanks, Kelly!!!):

$$\tau_{MFR, \text{opt}} = \frac{1}{\sqrt{R_1 R_2}} = \underline{10 \text{ min (OK)}} \quad \frac{V_{PFR} = V_{MFR} = 167 \text{ L}}{\nearrow}$$

(eq. 8.15)

For the PFR, we use l'Hôpital's theorem

$$\tau_{PFR, \text{opt}} = \lim_{R_2/k_1 \rightarrow 1} \frac{\ln\left(\frac{R_2}{R_1}\right)}{R_2 - R_1} = \frac{\lim\left(1 + \ln \frac{R_2}{R_1}\right)}{\lim(R_2)} = \frac{1}{R_2} = \underline{10 \text{ min}}$$

So, the important comment here, in agreement with Levenspiel's statement on p.176, is NOT ONLY that the MFR is "not much worse than" the PFR, But that in terms of activity - even though conversion is lower - the MFR does not have the typical size disadvantage as well. (vs. selectivity)

Please add this page to your [HW #6] Solution package!

Prentice Hall Chemistry Answer Key

Joseph Topich



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Table of Contents Prentice Hall Chemistry Answer Key

1. Understanding the eBook Prentice Hall Chemistry Answer Key
 - The Rise of Digital Reading Prentice Hall Chemistry Answer Key
 - Advantages of eBooks Over Traditional Books
2. Identifying Prentice Hall Chemistry Answer Key
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Prentice Hall Chemistry Answer Key
 - User-Friendly Interface
4. Exploring eBook Recommendations from Prentice Hall Chemistry Answer Key
 - Personalized Recommendations
 - Prentice Hall Chemistry Answer Key User Reviews and Ratings
 - Prentice Hall Chemistry Answer Key and Bestseller Lists

5. Accessing Prentice Hall Chemistry Answer Key Free and Paid eBooks
 - Prentice Hall Chemistry Answer Key Public Domain eBooks
 - Prentice Hall Chemistry Answer Key eBook Subscription Services
 - Prentice Hall Chemistry Answer Key Budget-Friendly Options
6. Navigating Prentice Hall Chemistry Answer Key eBook Formats
 - ePub, PDF, MOBI, and More
 - Prentice Hall Chemistry Answer Key Compatibility with Devices
 - Prentice Hall Chemistry Answer Key Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Prentice Hall Chemistry Answer Key
 - Highlighting and Note-Taking Prentice Hall Chemistry Answer Key
 - Interactive Elements Prentice Hall Chemistry Answer Key
8. Staying Engaged with Prentice Hall Chemistry Answer Key
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Prentice Hall Chemistry Answer Key
9. Balancing eBooks and Physical Books Prentice Hall Chemistry Answer Key
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Prentice Hall Chemistry Answer Key
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Prentice Hall Chemistry Answer Key
 - Setting Reading Goals Prentice Hall Chemistry Answer Key
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Prentice Hall Chemistry Answer Key
 - Fact-Checking eBook Content of Prentice Hall Chemistry Answer Key
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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