

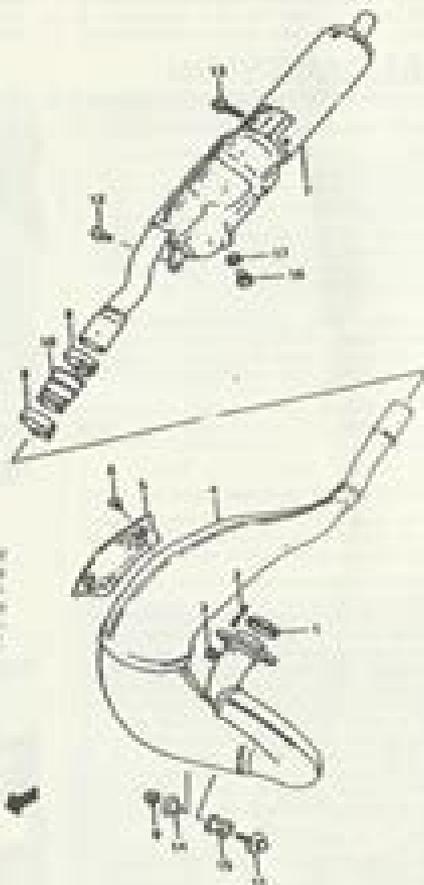
- Le pot devra ensuite être repeint avec une peinture spéciale haute température.
- Le décalaminage du coude de sortie du cylindre nécessitera l'emploi d'un grattoir muni d'une tête de fil de fer barbaque.

### 3) Remontage de l'échappement

- Pour ne pas risquer des problèmes d'étanchéité

au niveau du bloc-cylindre, il est conseillé de remplacer le joint d'étanchéité.

- Mettre en place le pot de débruit, puis le silencieux, sur l'ensemble au cadre.
- Respecter les couples de serrage suivants (en daN) :
  - Fixation pot cylindrique : 1,8 à 1,8
  - Fixation pot et silencieux cadre : 1,8 à 2,8
  - Vis de bridaage pot/silencieux : 0,15 à 0,25



#### ÉCHAPPEMENT

1. Joint d'étanchéité - 2 et 3. Douvres et écrous - 4. Pot de débruit - 5 et 6. Plaque protectrice et vis - 7. Silencieux - 8. Colliers de serrage - 9. Coude - 10. Manchon joint - 11. Vis - 12. Vis - 13. Vis - 14. Écrou - 15. Silencieux - 16 et 17. Vis et joint d'étanchéité.

## CARBURATION ET ALLUMAGE

### 1) RÉGLAGE DU JEU DU CÂBLE DE COMMANDE DES GAZ (Photo 16)

Il faut éviter un jeu de 0,5 à 1,0 mm au câble de commande pour être sûr que le boîtier de carburateur reste bien dans sa position basse au ralenti, quelle que soit la position du guidon.

- Au moyen du tendeur au guidon, régler le jeu du câble de commande des gaz (Photo 16).

**Note :** Après chaque réglage du jeu du câble, il est nécessaire de vérifier le réglage de la synchronisation pompe à fuel/carburateur (voir au chapitre « Entretien Courant » le paragraphe traitant de cette opération).



PHOTO 16 (Photo RM7)

### 2) RÉGLAGE DU RALENTI (Photo 17)

Moteur chaud, le ralenti doit être à 1 200 ± 100 tr/min, vérifiée au compte-tours. Le moteur doit tourner régulièrement. Il est aussi prévisible que le câble d'air soit plus long lorsqu'il est le boîtier de carburateur bien à l'air.

- Moteur arrêté, viser complètement le vis de richesse du carburateur (Photo 17, repère A) puis le déplacer de la valeur indiquée (voir le « tableau des Caractéristiques »).
- Faire tourner le moteur puis agir sur le vis de ralenti (Photo 17, repère B) pour trouver le régime de ralenti où le moteur tourne le plus régulièrement. Agir sur le vis de butée du boîtier pour amener le régime de ralenti à sa valeur de réglage.

### REMPLACEMENT DU CÂBLE DE GAZ

Le câble de gaz à la particularité de se séparer en deux, de manière à agir simultanément sur le carburateur et sur la pompe à huile.

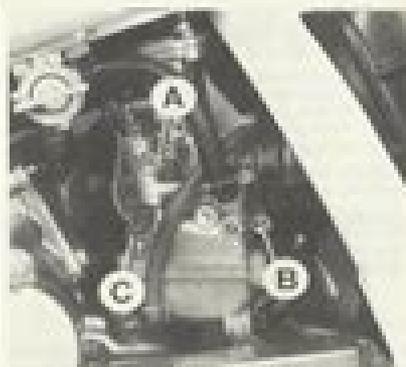


PHOTO 17 (Photo RM7)



PHOTO 17 bis (Photo RM7)

**Note :** Après remontage du câble, régler comme précédemment décrit.

- La synchronisation pompe à fuel/carburateur
- Le jeu à la commande de gaz.

Procéder au démontage du câble comme suit :

- Déposer les caches latéraux, le câble et le boîtier.
- Dévisser la coque de la commande de gaz et déconnecter le câble (Photo 17 bis).

# Suzuki Tsr 125 Service Manual

**R Barnett**



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