

TUNE-UP AND MAINTENANCE TIGHTENING TORQUES

Item	N•m	ft.-lb.
Cylinder head 6 mm nuts		
250 cc	18-23	13-16.5
280 cc	21-25	15-18
Cylinder head-to-cylinder 6 mm nuts	7-11	5-8
Cylinder-to-crankcase 6 mm nuts	7-11	5-8
Timing hole cap (17 mm)	20-25	14.5-18.0
Engine oil drain plug	18-23	13-16.5
Front differential		
Fill cap	20-30	14.5-21.5
Drain bolt	20-30	14.5-21.5
Exhaust system	9-12	6.5-8.5
Exhaust pipe-to-cylinder head nuts		
Muffler-to-exhaust pipe bolt	18-23	13-16.5
Muffler mounting bolts	18-28	13-20

TUNE-UP SPECIFICATIONS

Valve clearance	
Intake	0.03-0.08 mm (0.001-0.003 in.)
Exhaust	0.08-0.13 mm (0.003-0.005 in.)
Compression pressure (at sea level)	
Standard	1000-1400 kPa (142-199 psi)
Service limit (min.)	800 kPa (114 psi)
Spark plug standard type	
U.S. models	NGK D7EA, ND X22ES-U
Canadian models	NGK DR7EA, ND X22ESR-U
Spark plug gap	0.6-0.7 mm (0.024-0.028 in.)
Idle speed	
250 cc models	1350-1450 rpm
280 cc models	1400-1600 rpm
Pilot screw initial opening	
250 cc models	2 turns out
280 cc models	2 5/89 turns out

REPLACEMENT BULBS

Item and Model	Voltage/Wattage
Headlight	
LT-250	12V 45/45W
LT-4WD, LT-F4WDX	12V 30/30W
Taillight	12V 5W
Speedometer and odometer	12V 3.4W
Indicator light	
LT-250	12V 2W
LT-4WD, LT-F4WDX	12V 3.4W

Suzuki Quadrunner 250 Manual 88

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