

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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Bearing Inspection

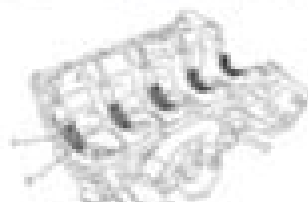
General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a pair of gauging plates (1) the full width of bearing (parallel to crankshaft) on journal, and set oil film.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.8 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.5 ft·lb) according to numerical order in figure.

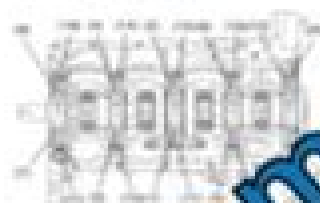
Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.8 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.



5) Remove bearing caps. Do not use gauging plates, and check bearing clearance. If bearing clearance is not within the specified range, replace both upper and lower bearings.

6) Clean main journals. Only produce proper oil film. Do not use oil for use of 0.25 mm undersize.

7) Install new bearing, and check clearance.

Bearing clearance
Standard: 0.021 - 0.044 mm (0.0008 - 0.0017 in.)
Limit: 0.054 mm (0.0021 in.)



Cylinder Head Components



Component	Part No.	Torque	Remarks
Cylinder head	1	30 N·m (2.2 kgf·m, 22.0 ft·lb)	Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb) by the specified procedure.
	2	50 N·m (3.5 kgf·m, 36.8 ft·lb)	Tighten 50 N·m (3.5 kgf·m, 36.8 ft·lb) by the specified procedure.
Cylinder head gasket	3	0.021 - 0.044 mm (0.0008 - 0.0017 in.)	Check bearing clearance.
	4	0.054 mm (0.0021 in.)	Limit.
Cylinder head bolt	5	30 N·m (2.2 kgf·m, 22.0 ft·lb)	Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb) by the specified procedure.
	6	50 N·m (3.5 kgf·m, 36.8 ft·lb)	Tighten 50 N·m (3.5 kgf·m, 36.8 ft·lb) by the specified procedure.
Cylinder head nut	7	30 N·m (2.2 kgf·m, 22.0 ft·lb)	Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb) by the specified procedure.
	8	50 N·m (3.5 kgf·m, 36.8 ft·lb)	Tighten 50 N·m (3.5 kgf·m, 36.8 ft·lb) by the specified procedure.
Cylinder head gasket	9	0.021 - 0.044 mm (0.0008 - 0.0017 in.)	Check bearing clearance.
	10	0.054 mm (0.0021 in.)	Limit.
Cylinder head bolt	11	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.
	12	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.
Cylinder head nut	13	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.
	14	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.

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Shasha Hu



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