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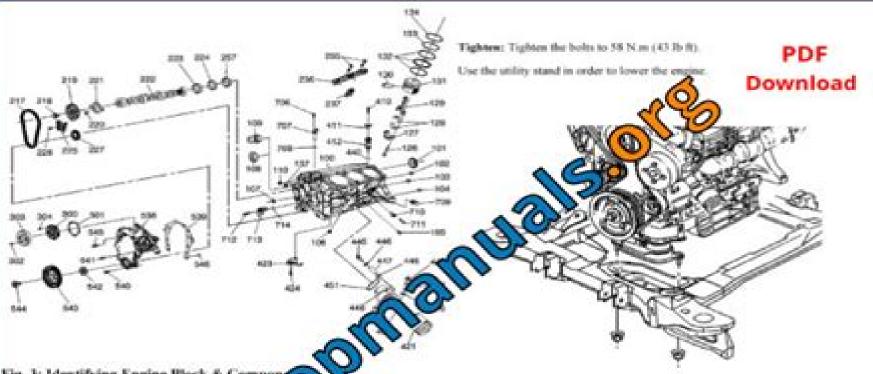


Fig. 3: Identifying Engine Block & Compon Courtesy of GENERAL MOTORS CORP.

Callor	dia.	Market .	Dr. Same	3.
The same of the sa	B B (B)		THE RESIDENCE	100

Callout	omponent Name
100	Engine B
101	Camshar A. Cearing Hole Plug
102	Ensembly - Rear
103	F (10) lock Oil Gallery Plug Assembly - Rear
104	assion Locating Pin
105	eine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

Fig. 31: Identifying Engine Mount Lower Nath
— Courtest of GENERAL MOTORS CORP.

Install the engine mount lower muts.

.... Tighten: Tighten the nots to 47 N.m (35 lb ft).

 Install the right engine splash shield. Refer to Splash Shield Replacement - Engine in Body Front End.

 Install the right front wheel and time Refer to Tire and Wheel Removal and Installation

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to Catalytic Converter Replacement in Engine Exhaust.

Lower the vehicle.

Pontiac Montana Maintenance Manual

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