

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-1000

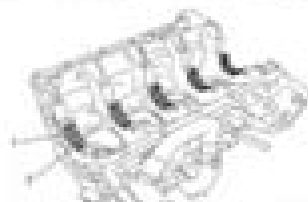
General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

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Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

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Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Cylinder Head Components

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Component	1) Torque value		2) Torque value	3) Torque value
	4) Torque value	5) Torque value		
Cylinder head bolt (7)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (11)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (12)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head gasket (13)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (14)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (15)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (16)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (17)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (18)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (19)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head cap (20)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse

Suzuki Sx4 Maintenance Manual 2010

Jeremy Churchill



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Suzuki DR-Z400/DR-Z400E/DR-Z400S & DR-Z400SM, '00-'10 Haynes Publishing,2020-02-25 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki DR Z400 DR Z400E DR Z400S troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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