



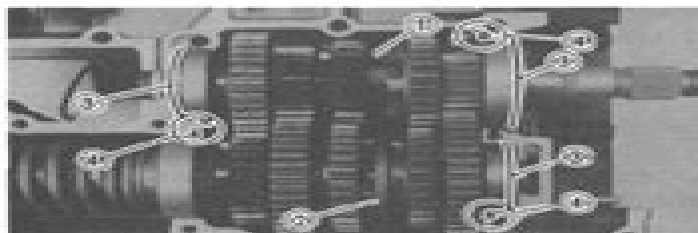
8. Install:
- Shift shaft assembly

- ① Shift lever 1
② Shift lever 2

TRANSMISSION

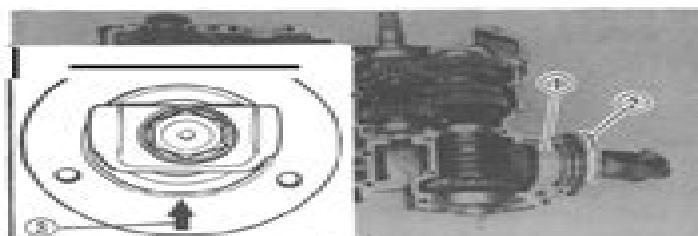
1. Install:
- Plane bearings (crankshaft/balancer shaft)

NOTE: _____
Identify each plane bearing position very carefully so that it can be reinstalled in its original place.



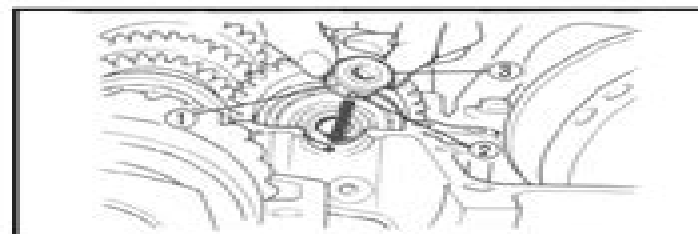
2. Install:
- Main axle assembly ①
 - Drive axle assembly ②

NOTE: _____
• Insert the bearing circlips ③ completely into lower crankcase positioning grooves.
• Position the bearing pin ④ as shown.



3. Install:
- Middle driven pinion gear assembly ①

NOTE: _____
• Be careful not to damage the O-ring ② during installation.
• The arrow mark ③ on the bearing housing points to the upper crankcase.



4. Install:
- Push rod support bearing ①

NOTE: _____
• Insert the bearing pin ② into the crankcase hole.
• Position the oil seal ③ snugly against the bearing.
• Lightly apply grease to the oil seal lips.

Phantom Max Service Manual

RD Boyd



Phantom Max Service Manual:

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