



FIGURE 21

1. Install a wheel yoke, as shown in Figure 21, to keep the spreader from tilting the shaft.
2. Remove the spreader as shown in Figure 21. Remove the knife head bolt and tapered spacer in the spreader. A, can be turned freely.
3. Tighten the cotter nut, B, Figure 21, until 2 in. (50.8 mm, 10.0 ft-lb/13.3 N-m) of torque is required to turn the crankshaft.
4. Replace the drive shafts, making sure that the spring pin, C, Figure 21, will engage with one of the slots between the flats of the castulated nut, D.
5. Replace the heavy washer and the cap screw, A, Figure 26. Torque the cap screw to 35 ft-lb (47.8 Nm, 125 ft-lb/168 N-m).

NOTE: If the spring pin is not positioned properly in the slot of the castulated nut, it will extend at least $\frac{1}{4}$ " (6.3 mm) beyond the flange of A, Figure 26.

Strike the spreader head to the nut with a heavy hammer to properly seat the spreader shaft in the spreader. Retorque the nut. Repeat this sequence twice or until the torque does not decrease.

7. Replace the belt and sheave.
8. Replace the knife head bolt and tapered spacer. Tighten the bolt to 35 ft-lb (47.8 Nm, 115 ft-lb/155 N-m) torque when the knife is at the center of the spreader.

IMPORTANT: Make sure the spreader shaft and the bore of the crankshaft spreader are clean before installing the spreader on the shaft.



FIGURE 22

100 ft-lb (136 N-m) of torque is equal to 100 ft-lb (140 Nm) of torque applied to a smooth $\frac{1}{2}$ " (12.7 mm) from the center of the bolt.

SKIDLE DRIVE BEARINGS

To service the skidle drive area, remove the roller bar assembly from the mower frame following these steps:

1. Loosen the drive belt tension and remove the belt from the drive sheaves.
2. Remove clevis pin, A, Figure 22, and its two bolts at C, Figure 26.

NOTE: On older units, remove the roller bar from the front hinge pin. Remove the roller bar assembly from the mower frame.



FIGURE 23

3. Remove the inner drive, B, Figure 22, the outer nut, C and D, and roller through the plate.
4. To service an individual gear box bearing, remove the knife head bolt and tapered spacer, E, and remove the front drive plate. Then remove the respective bearing adjusting nut.
5. The crank connecting rod cap bar is removed by removing the roller pin and tapered nut.
6. To remove the bearing study, remove the nut at back of the rear support housing.

Assembly

1. Install the bearing study into the rear support housing and secure the nut. Tighten (nut nut to 100 ft-lb, 136 Nm).
2. Place shaft end on the bearing study and rear drive plate nuts. Place the larger shaft end on the crank pin stud on the drive plate.
3. With the bearings in the respective gear boxes, install the joint links and crank connecting rod.

NOTE: Be sure the tube fittings are positioned correctly.

4. Install a dust cap over all link and connecting rod bearings. Then install adjusting nuts, F, Figure 22. Tighten the adjusting nuts to 30 ft-lb (41 Nm) to properly seat the bearings and back nuts off two flats or 1/2 of a turn.

5. Install the inner nut. Tighten the nut to 10 ft-lb (14 Nm) and then loosen it to align the rollers for the roller pin. Secure the nut with the roller pin.
6. Install the front drive plate and tapered nut. Tighten the nut to 100 ft-lb (136 Nm). Make sure the bearing adjusting nut is not tight when tightening nut, E.
7. Place a spacer in the study and install the appropriate wheel nut, F and G. Tighten nuts to 100 ft-lb (136 Nm).
8. Install the knife head bolt and tighten it in the center of the stud to 35 ft-lb (47.8 Nm, 115 ft-lb/155 N-m).
9. Install the roller bar assembly and tighten bolts, C, Figure 26 to 30 ft-lb (41 Nm). Install the bolt and tighten it as detailed in "Drive Belt".

UPPER DRIVE BEARINGS

The upper drive tapered roller bearings can be adjusted as follows:

1. Release the belt tension.
2. Remove the roller pin inside the universal joint, F, Figure 21.
3. Turn the roller nut with a box wrench until it takes an additional 2 in. (50.8 mm, 10.0 ft-lb/13.3 N-m) of torque to rotate the spreader assembly.
4. Reinstall the roller pin on the shaft and readjust the belt tension.

STORING

1. Lubricate the mower completely and run it slowly for a few minutes.
2. Loosen the drive belt.
3. Remove the knife from the roller bar. Cover the knife with a good rust preventive and store it in a safe place.
4. Inspect for worn and broken parts. Replace the parts with genuine New Holland service parts.
5. Clean the mower and relubricate the bare or rusted parts with New Holland touch-up grease. Your New Holland dealer has a can of New Holland red or yellow.
6. Remove the mower from the tractor. Place the mower in a dry place where it will not be exposed to the weather.

New Holland 451 Sickle Mower Operators Manual

Patrick Vollmar



New Holland 451 Sickle Mower Operators Manual:

Adopting the Track of Phrase: An Emotional Symphony within **New Holland 451 Sickle Mower Operators Manual**

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