

Engine—Early Type

(4) Take off 3 nuts and washers, remove transmission cover, slip belt off tension pulley, run it off large pulley and remove. Take off 3 nuts and washers which retain engine mounting plate on base plate and lift engine clear.

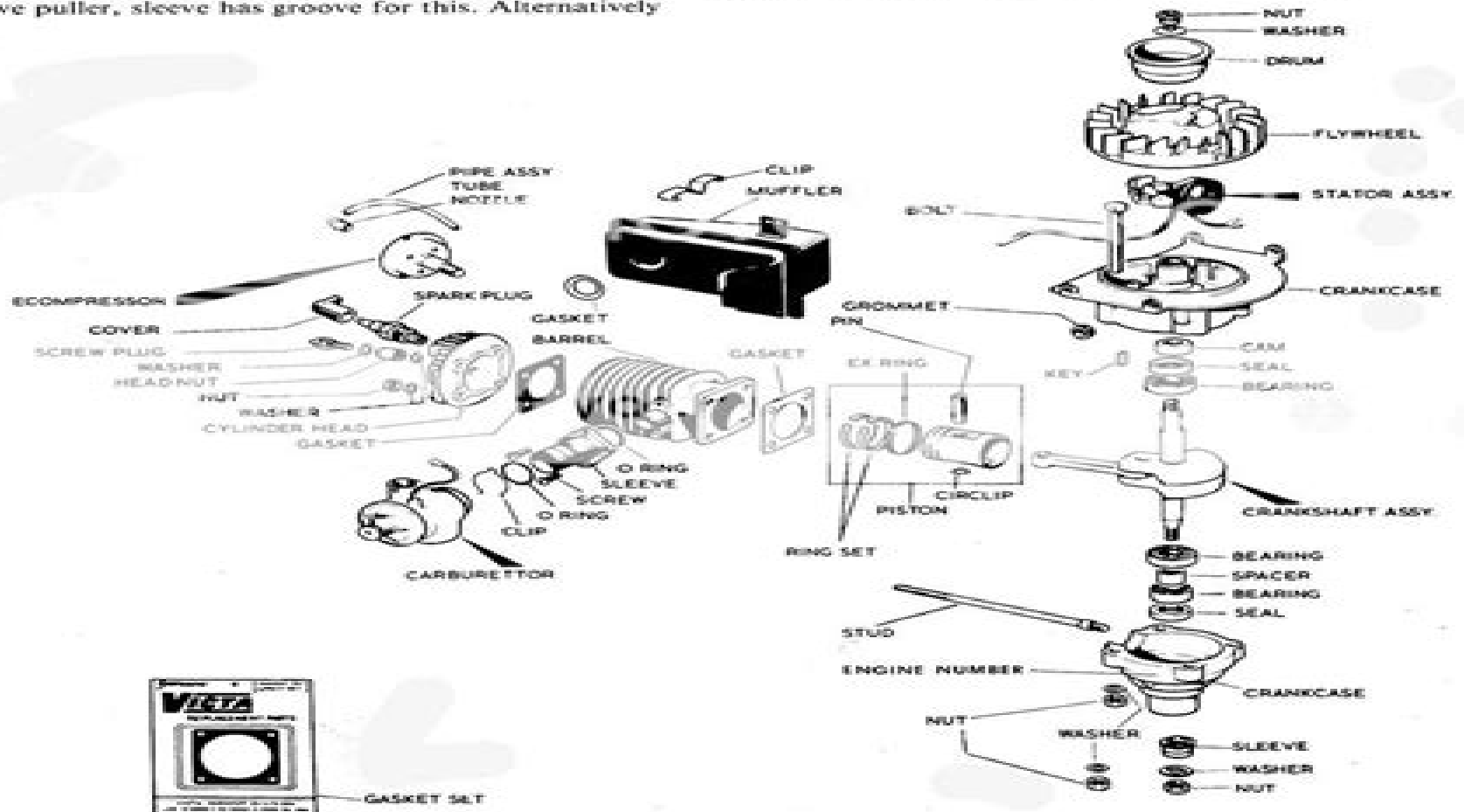
Decarbonising, piston ring fitting etc., follows the same lines as in the 125 c.c. engine. Special requirements of 160 c.c. engine are listed below.

TO DISMANTLE

(1) Remove 4 cylinder head nuts, take off cylinder head and slide cylinder off 4 long bolts. Remove circlips, gudgeon pin and take off piston.

(2) Take off tapered sleeve, this may be done with a sleeve puller, sleeve has groove for this. Alternatively

taper may be stretched, to do this hold assembly so that the tapered sleeve rests on a solid steel block, apply a heavy punch to top of sleeve, one or two hammer blows on punch will spring sleeve off taper. The aluminium drive pulley is a slight interference fit on crankshaft. To remove pulley warm it with a low oxy-acetylene or blow lamp flame, before doing so avoid fire risk by taking off engine cowl and large dust excluding washer on lower crankcase. Keep flame away from oil seal. After a few seconds heating pulley can be withdrawn by hand, using a piece of cloth to protect fingers. Remove engine mounting plate. Remove 4 nuts, take out crankcase bolts, split crankcase. Servicing of crankshaft and bearings is the same as in the Victa 125 c.c. engine.



Dismantled view of late model 160cc engine fitted with breaker point ignition. Typical.

Victa 2 Stroke Engine Service Manual

RD Boyd



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Jane's All the World's Aircraft Frederick Thomas Jane,2002 *Prosi Magazine* ,1991 **Machinery Lloyd** ,1960
Victa Mowers ,1981 *Machinery Market* ,1951 *Victa Mowers* Universal Publishers,1986 **Victa Mowers** ,1984
Telegraphic Journal and Monthly Illustrated Review of Electrical Science ,1939 *Small Engines* Universal
Publishers,1990 Briggs and Stratton four stroke Series 92502 92900 92906 100902 110908 180902 Kirby Tecumseh Lauson
4 stroke VK30 LK40 2 stroke KAV74 K7 KAV87 K9 K11 Villiers two stroke Troque Major 140 Deluxem 142 Deluxe Kirby four
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GREGORY'S.,1992 **Victa Twin Cylinder 170 C.c. Engine and the Single Cylinder 85 C.c. Engine** ,1977 **2-cycle**
Engine Service Manual Toro Company,1983 **Sears Do-it-yourself Repair Manual for Sears and Tecumseh 2-cycle**
Engines Sears, Roebuck and Company,1986 **2-Stroke Motorcycle Service Manual** ,1972 *Motorcycle Service*
Manual ,1968 *Repair Manual for the Engine Types 1 VD 8/8-2 SL, 2 VD 8/8 - 2 SVL, 4 VD 8/8-2 SVL* ,1985 *Two-Stroke*
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