

18. Remove and inspect output shaft assembly.

Inspect output gear (C) for worn or damaged teeth.

Inspect output shaft (B) for wear on splined surfaces.

**NOTE:** Early models have a **FLAT** thrust washer. Later models have a **TABBED** thrust washer. All service or replacement thrust washers will have the tabs.

**IMPORTANT:** It is recommended to replace the early model (flat) thrust washers with the later model (tabbed) thrust washers. The early model washers may spin with their respective shafts, causing wear to the case bearing surface.

19. Remove and inspect thrust washer (A) for wear or damage.



One-Speed Differential



Two-Speed Differential

TM1591 (15JUL95)

# Rtm322 Maintenance Manual

**Mike Jess**



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**Verti-flite** ,1996     International Aerospace Abstracts ,1997     **Jane's All the World's Aircraft** ,2007     Air Force Magazine ,1988     *MEED.* ,1989     **Aeronautical Engineering** ,1992 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International aerospace abstracts IAA     **African Defence Journal** ,1989     **NASA SP.** ,1992     **Paper** ,1990     **Aeronautical Engineering: A Cumulative Index to a Continuing Bibliography (supplement 235)** ,1989     **Aeronautical Engineering: A Cumulative Index to a Continuing Bibliography (supplement 274)** ,1992     Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) ,1996     **Direct Support and General Support Maintenance Manual, Including Repair Parts and Special Tools List** ,1989     Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts) ,1992     **Direct Support and General Support Maintenance Manual** ,1985     **Direct Support and General Support Maintenance Manual, Including Repair Parts and Special Tools List (including Depot Maintenance Repair Parts and Special Tools)** ,1981     Direct Support and General Support Maintenance Manual ,1992     Direct Support and General Support Maintenance Manual: Maintenance ,1980     **Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Heaters, Vehicular Compartment** ,1992     **Trailer Life's RV Repair & Maintenance Manual** John Thompson,Patrick J. Flaherty,Bill Estes,1980

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